

# Nickel pollution abatement from landfill leachate using biomaterials

By

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### ABSTRACT

Batch experiments were conducted to assess the removal of Ni(II) from aqueous solutions and landfill leachates using low cost adsorbents eggplant peel (EGP), sweet potato peel (SWP) and banana peel (BNP). Preliminary studies were carried out to optimize biosorbent mass, pH, Ni(II) concentration, temperature and contact time for Ni(II) removal. The optimized conditions were then applied to landfill leachates using the selected low cost adsorbents.

Ni(II) removal efficiency for each biosorbent was investigated for each parameter. Results indicated that biosorbents masses, pH, initial concentration as well as solution temperature were important factors influencing Ni(II) removal from aqueous solutions. Percentage Ni(II) removal was  $66\pm0.30$ ,  $38\pm3.97$  and  $33\pm1.20$  using EGP, SWP and BNP, respectively. Ni(II) removal efficiency increased significantly (P  $\leq 0.05$ ) with increasing biosorbent mass, pH and Ni(II) initial concentration while it decreased significantly (P  $\leq 0.05$ ) with increasing temperature. Although Ni(II) removal efficiency varied significantly with time and the biosorbents no significant (P > 0.05) difference was observed between the time interval whether the experiment was conducted in batch or semi batch mode.

Results of FTIR studies indicated that several binding and chelating functional groups such as carboxyl, carbonyl and hydroxyl groups on the biomaterials surfaces could be responsible for Ni(II) biosorption.

The optimum biosorbent mass for EGP and SWP was 0.4 g and for BNP was 0.05 g. The values for initial concentration, pH, temperature and contact time were 100 mg/L, 5, 22°C and 2 hours, respectively. Ni(II) removal efficiencies using EGP, SWP and BNP were 66, 38 and 33%, respectively.

Taking into account the result and optimum condition obtained on Ni(II) removal efficiency from aqueous solution using EGP, SWP and BNP, the Ni(II) removal efficiency using these biosorbents from landfill leachate was investigated. It was found to be significantly ( $P \le 0.05$ ) lower than what was found from aqueous solution.

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# DEDICATION

I wish to dedicate this work to my entire family who have given me support and encouragement throughout my study.

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# GLOSSARY

Abbreviations	Definition
$ ho_b$ :	Bulk density (g/mL)
$ ho_s$ :	Particle density (g/mL)
$ ho_{_w}$ :	Water density (g/mL)
1/n:	Freundlich intensity parameter (dimensionless)
ANOVA:	Analysis of variance
BNP:	Banana peel
C <sub>ad, ed</sub> :	Metal concentration on the biosorbent
C <sub>de</sub> :	Metal concentration desorbed (mg/L)
Ce:	Metal equilibrium concentration (mg/L)
C <sub>ed</sub> :	Residual metal concentration at equilibrium
Co:	Initial metal concentration (mg/L)
DI:	Deionised water
DMRT	Duncan multiple range test
EGP:	Egg plant peel
FAAS:	Flame atomic absorption spectrometer
FIL:	Filtered
FTIR:	Fourier transform infrared
GLM	Generalised linear model
IARC:	International Agency for Research on Cancer
ICP-MS:	Inductively coupled plasma-mass spectrometry
K:	Kelvin
K <sub>1</sub> :	First order rate constant (min <sup>-1</sup> )
K <sub>2</sub> :	Second order rate constant (min <sup>-1</sup> )
K <sub>c</sub> :	Equilibrium constant
K <sub>f</sub> :	Freundlich constant (empirical constant)
K <sub>L</sub> :	Langmuir constant (empirical constant)
m:	Mass of the biosorbent (g)
M <sub>f+w</sub> :	Mass of flask filled to volume with distilled water (g)
M <sub>s</sub> :	Oven-dried biosorbent mass (g)
M <sub>s+f+w</sub> :	Mass of flask, oven dried biosorbent and distilled water (g)
M <sub>t</sub> :	Oven-dried sample mass (g)
n:	Porosity (dimensionless)
NA	Not available
ND:	No detected

q:	Capacity of biosorbent (mg/g)
q <sub>e</sub> :	Amount of metal adsorbed at equilibrium (mg/g)
q <sub>m</sub> :	Maximum biosorbent capacity (mg/g)
q <sub>t</sub> :	Amount of metal adsorbed at time t (mg/g)
R:	Universal gas constant (J mol <sup>-1</sup> K <sup>-1</sup> )
RDS:	Relative standard deviation
SAS:	Statistical Analysis Software
SD:	Standard deviation
SWP:	Sweet potato peel
Т:	Temperature (K)
t:	Time (min)
TDS:	Total dissolved solids
UNF:	Unfiltered
V:	Volume of metal ion (L)
VFA:	Volatile fatty acids
V <sub>t</sub> :	Beaker volume (mL)
ΔG°:	Standard Gibbs free energy change (J)
ΔH°:	Standard enthalpy change
ΔS°:	Standard entropy change

# CHAPTER ONE INTRODUCTION

#### 1.1 Background

Heavy metal' pollution from wastewaters such as landfill leachate is of concern due to their presence and toxicity in the environment. Residual metals in the environment pose a threat not only to human health, but can also have serious detrimental effects on aquatic ecosystems (Papageorgiou et al., 2006). Each landfill produces a liquid stream called leachate which is a highly complex and polluted wastewater. Substances that make up leachate can either be useful or harmful to the environment. An example of a useful component of leachate is water. Water is essential in plant and animal life. Without water there will be no life. Metals are used in a variety of applications and are thus present in municipal and industrial landfills. The main sources of heavy metals in landfill sites are garden pesticides, pharmaceuticals, photographic chemicals, certain detergents, personal care products, fluorescent tubes, waste oil, batteries, chemically treated wood, electronic waste, electrical equipments, paint and many other house hold goods (Slacka et al., 2005). These metals commonly include manganese, arsenic, cadmium, nickel, lead, chromium, mercury, cobalt, copper and many others (Baun and Christensen, 2004). They have been reported to have toxic and/or carcinogenic effects on human health. Therefore, their removal from landfill leachate is of importance. Ni(II) ion is frequently encountered in raw wastewater streams from landfill leachate, mine drainage, metal finishing and forging. Concentrations up to 130 mg/L have been reported in these water streams. It is bio-accumulated by marine animals and may directly enter food chains thus presenting high health risk to consumers (Dean et al., 1972). Even at low concentration it can be toxic to organisms. Acute poisoning by Ni(II) causes headache, dizziness, nausea and vomiting, chest pain, tightness of the chest, dry cough, shortness of breath, cyanosis and extreme weakness (Malkoc and Nuhoglu, 2005). There is thus a need to find sustainable leachate treatment options to avoid or minimize pollution and its accompanying health effects.

Traditionally, conventional landfill leachate treatment processes have been similar to those that have been used for regular wastewater. The main approaches include biological, physical and chemical (physicochemical) treatment processes. The main disadvantages for leachate treatment processes are high running costs for chemical processing and a consistent high sludge volume which is produced after concentration of the metal (Farinella *et al.*, 2008). Adsorption onto activated carbon is one of the most extensively applied physicochemical processes for the removal of pollutants from leachates and wastewaters (Forster and Wase, 1997). Although activated carbon is widely applied for pollutant removal, biomaterials which are relatively cheaper and eco-friendly have also been successfully

1

employed as biosorbents for heavy metal removal from aqueous solutions and wastewaters due to their availability, low-cost, unique chemical composition and renewability (Juang and Shiau, 2000; Lacour *et al.*, 2001 and King *et al.*, 2007). The reduced running cost has been the focal point for research on application of biomaterials. Cost is a very important factor when considering material for use as biosorbents. The recent attention in this field is evident in the number of research currently being done on the use of low cost agricultural wastes for metal removal from aqueous solution (Gupta *et al.*, 2003; Iqbal *et al.*, 2009 and Jiang *et al.*, 2009).

Peels, also known as skin, are the outer protective layers of fruit or vegetables currently gaining wide attention as biosorbents in wastewater treatment. Peelings of different fruit such as, orange, banana, water melon, cassava, mango and many others, have been used as adsorbents for the removal of different pollutants from wastewaters (Juang and Shiau, 2000 and King et al., 2007). These peels have no known commercial purposes and so, are discarded as waste thus becoming a source of pollution. They contain pectin, polyphenols, cellulose, hemicelluloses and lignin (Anwar et al., 2009). These biopolymers are rich in functional groups such as hydroxyl, carboxylic and carbonyl, and are known to be responsible for metal ion binding from aqueous matrices (Deng et al., 2007). Banana, eggplant and sweet potato are inexpensive crops which are available in many regions. They are among the most important food crops grown in both tropical and subtropical regions and are ranked among the top six in terms of production output (FAO stat, 2008). Banana is rich in sugar. It contains about 70% water, 27% carbohydrate, 1.2% protein and 0.3% of fat and 1 cal/g energy value. Several vitamins have been recorded and the fruit is considered a good source of vitamins A, B1, B2 and C. Eggplant, also known as aubergine, brinjal or Guinea squash ranks 5<sup>th</sup> in the world's vegetable crops production. Its nutritious value is comparable to other common vegetables (Collonnier, 2001). Its fresh weight is composed of 92.7% moisture, 1.4% protein, 1.3% fibre, 0.3% fat, 0.3% minerals, and the remaining 4% consists of various carbohydrates and vitamins (Khan, 1979). Sweet potato is an essential source of provitamin A that has been proven to improve the vitamin A status of children. Peels from these crops are composed of complex materials such as pectin, polyphenols, cellulose, hemicelluloses and lignin. They contain functional groups that are responsible for biosorption of metal ions. The main functional groups of these biopolymers include, carboxylic acids (R-COOH), phenolic hydroxides(Ar-OH), alcohols (R-CH<sub>2</sub>-OH), aldehydes (R-C=O(-H)), ketones (R-C=O(-R)) and ethers (R-CH<sub>2</sub>-O-CH<sub>2</sub>-R') (Pehlivan et al., 2008; Igbal et al., 2009). These functional groups are negatively charged, which allows for the strong attraction of metal ions to these peels. Therefore, eggplant, sweet potato and banana peels, due to their high pectin, polyphenol and cellulose content offer the potential for use as biosorbent for the removal of heavy metal from aqueous solution.

In this study, these three biomaterials (egg plant, sweet potato and banana peels) were tested for Ni(II) removal from aqueous solutions and landfill leachates. Effect of mass adsorbents, pH, initial concentration, contact time and temperature were studied. Ni(II) was selected for this study due to its prevalence in wastewaters and a heavy metal commonly found in landfill leachates. Also, available literature on Ni(II) removal from aqueous solutions showed that complete removal of this metal during treatment was seldom reported, indicating that this metal could pose a serious problem during water treatment processes.

### 1.2. Research questions

The key questions to be answered in this research are:

- I. How can biosorption conditions be modified in order to achieve the maximum biosorption of Ni(II) removal from aqueous matrices?
- II. Is nickel present in landfill leachate?
- III. Can these low cost adsorbents (EGP, SWP and BNP) remove Ni(II) from aqueous solutions and landfill leachate?
- IV. Is it a promising approach to treat landfill leachate with biosorbents in order to make the process of removal of Ni(II) more economical?

#### 1.3. Objectives of the study

The main objective of this research was to investigate the use of three biosorbent materials in the removal of Ni(II) from landfill leachate using a series of batch studies under various experimental conditions. The specific objectives were:

- I. To study the biosorption mechanism, thermodynamic parameters, kinetics and other variables important for the removal of Ni(II) from aqueous matrices.
- II. To quantify levels of Ni(II) in leachates from selected landfill sites.
- III. To investigate the potential recovery of Ni(II) from biosorbent.
- IV. To identify the best biosorbent for Ni(II) removal from landfill leachate.

#### 1.4. Delimitations

These investigations were focused on sweet potato, egg plant and banana peels' effectiveness for Ni(II) removal based on optimizing experimental conditions. Experiments were carried out using standard solutions to validate the method before application to landfill leachates. The role of microorganisms in the removal of heavy metals from wastewater has been reported (Ludvigsen *et al.*, 1999). This study was however focused on the removal of the remaining portion of metal waste using biosorption. Thus the influence of microorganisms was not considered in this study. The effect of other metals present in the leachates on the biosorption of Ni(II) by biomaterials was also not investigated.

# CHAPTER TWO LITERATURE REVIEW

#### 2.1 Heavy metals

Heavy metals are metals that have specific gravity of 5, atomic number from 23 to 92 in period 4 to 7 of periodic table. They include arsenic, cadmium, antimony, bismuth, cerium, chromium, cobalt, copper, gold, gallium, iron, lead, manganese, mercury, platinum, nickel, tellurium, silver, thallium, uranium, tin, vanadium, and zinc (Erzsebet *et al.*, 2011). With the exception of mercury, all heavy metals are solid at room temperature. Some of these heavy metals such as copper, zinc, iron and manganese are required by humans for proper biological functions. However, excessive amounts of any of them may cause acute or chronic toxicity. Toxic heavy metals are capable of imitating the actions of essential elements in the body, interfering with the metabolic process and hence cause illness.

### 2.1.1 Nickel

Nickel is a metallic element with symbol Ni and relative atomic mass 58.69. Nickel is found in the first transition series of group VIIIb of the periodic table and is naturally present in the earth's crust. Five natural isotopes are known, of which <sup>58</sup>Ni (68.27%) and <sup>61</sup>Ni (26.10%) are the most abundant.

### 2.1.1.1 Occurrence properties and uses of nickel

Nickel is found in one of several oxidation sates ranging from -1 to +4. However, the +2 oxidation state is the most prevalent form of nickel in biosystems. Solubilized Ni(II) in aqueous media at neutral pH are hydrated to the greenish hexahydrate [Ni  $(H_2O)_6]^{+2}$ . Pure nickel is ductile and malleable and can be polished, forged and welded. It is inert against corrosion by air, water, non-oxidizing acids, alkalis and many organics solvent (Denkhaus and Salnikow, 2002). It dissolves slowly in dilute nitric acid but not in concentrate nitric acid due to passivation of the metal surface. Nickel occurs combined with sulphur in millerite, with arsenic in the mineral niccolite, and with arsenic and sulphur in nickel glance. Nickel compounds are widely used in electroplating, electroforming, and for production of nickel–cadmium batteries and electronic equipment due to its unique physical and chemical properties. Nickel alloys, like stainless steel, are used in the production of tools, armaments, machinery, and appliances. They are also used to cast coins, and to produce jewellery and medical prostheses.

#### 2.1.1.2 Effects of nickel

The high consumption of products containing nickel has inevitably led to the environmental pollution by nickel and its by-products at all stages of production, recycling and disposal. Human exposure to nickel occurs primarily via inhalation and ingestion. Since nickel has not been recognized as an essential element in humans it is not clear how nickel compounds are metabolized. It is known however, that exposure to nickel compounds can have adverse effects on human health. Nickel allergy in the form of contact dermatitis is the most common and well-known reaction. Although the accumulation of nickel in the body through chronic exposure can lead to lung fibrosis, cardiovascular and kidney diseases, the most serious concerns relate to nickel's carcinogenic effect (Denkhaus and Salnikow, 2002).

#### 2.1.1.3 Nickel in the environment

The sources of environmental nickel contamination include production and processing of nickel and its by-products, the recycling of nickel-containing products and disposal of nickel containing wastes. Nickel compounds are also found in soils and are present in both soluble and insoluble forms such as sulfides and silicates (Garrett, 2000). Nickel is also present in the atmosphere and the species of nickel present is dependent on the source of contamination. Combustion of fossil fuels produces the greatest contribution of nickel compounds in ambient air (Merian, 1984). Significant concentrations of nickel in water where it is present in dissolved forms as well as suspended insoluble particles can be produced by direct leaching from rocks and sediment. Nickel concentration in deep-sea water usually range from 0.1 to 0.5 ppb Ni, whereas surface water contains 15–20 ppb Ni (Denkhaus and Salnikow, 2002). Ni(II) is the predominant form of nickel in aquatic sources (Förstner *et al.*, 1983). The existence of other nickel compounds depends on the pH and the organic or inorganic binding partners. Epidemiological studies have noted an increased risk of respiratory tract and nasal cancer in miners and workers in nickel refineries (Easton *et al.*, 1992 and Anderson, 1992).

#### 2.1.1.4 Nickel in organisms

Nickel's occurrence in higher organisms is questionable. Nickel ranks as the 24th element in order of abundance in the earth's crust. Therefore, humans are constantly exposed to this ubiquitous element although in variable amounts. Moreover, a nickel-deficient diet is difficult to maintain because of nickel's abundance in all types of food (Denkhaus and Salnikow, 2002). Chronic nickel poisoning can affect several organs including the cardiovascular and respiratory systems, skin, and the kidneys (Antico *et al.*, 1999). Experiments with high nickel intake have shown that nickel is teratogenic and has carcinogenic potential. Nickel fumes are respiratory irritants and may cause pneumonitis. Exposure to nickel and its compounds may result in the development of a dermatitis known as "nickel itch" in sensitized individuals. The

first symptom is usually itching, which occurs up to 7 days before skin eruption occurs. The primary skin eruption is erythematous, or follicular, which may be followed by skin ulceration.

# 2.2 Landfill leachate

# 2.2.1 Landfills

More than 90% of municipal solid waste is directly disposed off at landfill sites. Open and burning dumps are common in many developing countries and these contribute to water and air pollution (Idriss *et al.,* 2009). The presence of these dumps often reduces the market value of nearby land and residences. A landfill is defined as an area of land disposal site that employ an engineering method of solid waste disposal to minimize environmental hazards and protect the quality of surface and subsurface waters (Pankratz, 2001). Landfills are typically used for the disposal of municipal or industrial solid waste materials.

# 2.2.2 Leachate

Leachate is defined as toxic liquid that is collected at the bottom of a landfill. Its generation is a result of rain water percolating through the waste layers in a landfill (Kjeldsen *et al.*, 2002). Leachate contains a variety of chemical constituents derived from the solubilization of the materials deposited in the landfill and from the products of the chemical and biochemical reactions occurring within the landfill under anaerobic conditions (Idris *et al.*, 2009).

# 2.2.3 Composition of leachate

The composition of leachate is of great interest because through it, leachate components that pollute surface and ground water bodies will be known and techniques for reducing or eliminating such components applied. Leachate is composed of organic and inorganic substances. The chemical compositions of leachates depend on factors such as age of landfill, the kind of waste deposited, location (country) etc (Irene, 1996 and Iaconi *et al.,* 2006).

The age of a landfill greatly influences the chemical composition of a leachate. Landfills that are less than five years old are said to be in the acidogenic phase (Renou *et al.*, 2008). In this phase landfills contain large amounts of biodegradable organic matter which normally undergo anaerobic fermentation facilitated by water content of the landfill resulting in the production of volatile fatty acids (VFA). As the landfill goes beyond five years, it moves to the methanogenic phase. Methanogenic microorganisms develop in the waste, converting the VFAs to methane and carbon dioxide and the organic fraction of the leachate becomes mostly non-biodegradable compounds known as refractory compounds.

The kind of waste deposited in a landfill is a factor that determines the chemical composition of leachate from the landfill. Organic materials in the waste are mostly kitchen waste while inorganic constituent comes from glass, plastics, metals, etc. Waste from different sources have different ratio of these organic and inorganic materials (AI-Yaquot and Hamoda, 2003).

It is expected that leachate characteristics will vary from country to country. This is because of the variation in soil composition under a landfill site, the composition of the disposed waste, the climate or seasonal weather variation, as well as sampling and landfill management for different countries (Idris *et al.*, 2004).

#### 2.2.4 Conventional landfill leachate treatment

Many landfills pollute water bodies by discharging untreated leachate. When leachate percolates through the ground, it entrains landfill components such as decaying organic matter, microorganisms, heavy metals and inorganic compounds into the underlying groundwater, causing serious environmental problems (Idris *et al.*, 2009). As previously mentioned, several methods have been used for leachate treatment. The main applicable methods are biological and physicochemical treatment processes (Forgie, 1988).

#### 2.2.4.1 Biological treatment

Biological methods involve the use of microorganisms or microbial processes to degrade environmental waste. These processes require a suitable environment for growth of microorganism that has the potential for pollutant removal (Vidali, 2001). The biological processes have shown to be efficient in removing pollutant from fresh leachate. The method becomes less effective in the removal of heavy metals and refractory compounds. Aerobic biological processes such as activated sludge reactors, aerobic or lagoons, bio rotors and some anaerobic treatment systems have been used to treat leachate (Wiszniowski *et al.,* 2006).

Activate sludge is extensively used for domestic wastewater treatment or co-treatment of leachate treatment. The principle of activated sludge system is that oxygen is injected through the aeration tank as the leachate is mixed with re-circulated sludge biomass. The microorganisms which are developed in the tank consume the organic matter in the leachate and transform it into a new microbial biomass, carbon dioxide and water (Wiszniowski *et al.,* 2006). This method has been shown in the more recent decades to be non effective for landfill leachate treatment (Lin *et al.,* 2000).

A lagoon is normally an artificial pond with microorganisms as in an activated sludge system for leachate treatment. It can be anaerobic or aerobic, natural or artificial. A lagoon is aerobic when dissolved oxygen is present throughout much of its depth while in anaerobic lagoon oxygen is absent throughout much of its depth. The use of lagoon has generally been claimed as effective and of low cost for leachate treatment (Maynard *et al.*, 1999). Although it has been claimed effective, temperature dependence of lagoons causes significant limitation because it mainly affect microbial activity.

A bio rotor, also known as a rotating biological contractor is an attached growth technology. It has circular plastic discs mounted on a shaft which is partially submerged in a tank containing the leachate and this shaft is rotated slowly to stir the leachate. Microorganisms from leachate adhere to the plastic disc and then form bio-films, assimilating and treating organics from leachate as they pass over the surface of the disc. When the disc rotates out of leachate, it is oxygenated thereby maintaining aerobic conditions. After reaching a critical thickness, a portion of the bio film sloughes off the discs due to gravity and the shear forces generated by the rotating action (Wiszniowski *et al.*, 2006). Generally performance is lower than with an activated sludge technique.

Anaerobic treatment processes have also been found to be effective in removing organic compounds from landfill leachate (Alkalay *et al.*, 1998). These processes involve the use of microorganisms in the absence of oxygen to convert organic compounds in the leachate to biogas (methane and carbon dioxide).

Leachate biodegradation using biological treatment processes can primarily reduce high concentrations of organic compounds present in the leachate. However, many organic compounds and other pollutants such as heavy metals cannot be removed using biological processes. Physicochemical treatment are used along with the biological processes in order to make the treatment effective when biological oxidation processes are negatively affected by bio-refractory compounds such as heavy metals (Wiszniowski *et al.*, 2006). Hence, a combination of physicochemical and biological processes is often required for successful treatment of landfill leachate (Kargi and Pamukoglu, 2003).

#### 2.2.4.2 Physical and chemical treatment

Physicochemical methods are conducted by oxidizing contaminants with chemicals after which physical separation processes are applied. They can be very costly, because large quantities of chemicals are required. Flotation, coagulation-flocculation, chemical oxidation, membrane processing, ion exchange and adsorption onto activated carbon have been used as the principal physico-chemical techniques for the reduction of heavy metals from landfill leachate (Dean *et al.*, 1972 and Renou *et al.*, 2008).

Flotation has been extensively used for many years and focused on the decrease of colloids, ions and macromolecules from landfill leachate (Rubio *et al.*, 2002). However, very few studies have been devoted to the application of flotation for the treatment of landfill leachate (Renou *et al.*, 2008).

Coagulation and flocculation may be used successfully in treating stabilized and old landfill leachates (Silva *et al.*, 2004). Aluminium sulphate, ferrous sulphate, ferric chloride and ferric chloro-sulphate were commonly used as coagulants (Amokrane *et al.*, 1997). Several studies have been reported on the examination of coagulation-floculation for the treatment of landfill leachates, aiming at process optimization, i.e., selection of the most appropriate coagulant (Tatsi *et al.*, 2003). However, this treatment presents some disadvantages: consistent sludge volume is produced and an increase on the concentration of aluminium or iron in the liquid phase may be observed (Silva *et al.*, 2004).

Chemical oxidation in wastewater treatment typically involves the use of oxidizing agents (oxidants) to oxidize the organic contaminants. Ozone (O<sub>3</sub>), hydrogen peroxide (H<sub>2</sub>O<sub>2</sub>), permanganate (MnO<sub>4</sub><sup>-</sup>), chloride dioxide (ClO<sub>2</sub>), chlorine (Cl<sub>2</sub>), and oxygen (O<sub>2</sub>) are typical oxidants. Chemical oxidation is effective for the treatment of wastewaters containing soluble organics which cannot be removed by physical separation, as well as for non-biodegradable and/or toxic substances (Wiszniowski *et al.*, 2006). In general, efficient treatment via chemical oxidation has been shown to be very cost effective for reducing toxic compounds in leachate (Chen xi, 2008).

Membrane processes usually consist of microfiltration, ultra-filtration, nanofiltration and reverse osmosis. The basis of these processes is that higher molecular weight organics cannot pass through when pressured wastewater is forced through the membrane. Reverse osmosis systems are the most widely used membrane processes for leachate treatment (Bohdziewicz *et al.*, 2008). The drawback of membrane processes is that the membranes are susceptible to fouling due to the formation of biological slimes (Renou *et al.*, 2008). Their construction and operation are very costly compared to traditional biological treatment processes.

Ion exchange resins are available for selective removal of metal ions whereby cations are exchanged for  $H^+$  or  $Na^+$ . Cation exchange resins are mostly synthetic polymers containing an active ion group such as  $SO_3H$ . The modified zeolites like zeocarb and chalcarb have greater affinity for metals like Ni(II) and Pb(II) (Groffman *et al.*, 1992). The limitations of the use of ion exchange for inorganic effluent treatment are primarily high cost and the requirements for appropriate pre-treatment systems. These methods have been found to be

limited, since they frequently involve high capital and operational costs. They may also result in the production of secondary wastes which present treatment problems.

Adsorption onto activated carbon is one of the most extensively applied physical-chemical processes for the removal of pollutants from leachate (Enzminger *et al.*, 1987). Although activated carbon is widely applied for pollutant removal, natural low-cost materials have also successfully been employed as biosorbents for heavy metal removal from aqueous solutions and wastewaters such as landfill leachate. As such, the use of low-cost natural adsorbents would be beneficial for the removal of heavy metals from landfill leachate.

#### 2.2.5 Biosorption of heavy metals

Heavy metals are among the most common pollutants in landfill leachate. Heavy metals can cause severe public health problems. They are toxic to aquatic life and can pollute natural waters (Papageorgiou et al., 2006). As previously discussed various treatment methods have been optimised and applied for heavy metal removal from aqueous solutions (Papageorgiou et al., 2006). However, some of these methods are impracticable and uneconomical. Improved and innovative methods which are economically feasible for heavy metal removal have been developed in recent decades (Ulmanu et al., 2003). The use of biological materials (biomaterials) in adsorption processes for the removal of heavy metals has been the subject of research interests. Lately, attention has been diverted towards the use of biomaterials which are by-products from large scale industrial operations and agricultural waste materials. The idea of using various agricultural products and by-products for the removal of heavy metals from solution has been investigated by a number of authors (Friedman and Waiss, 1972; Randall et al., 1974). The process of heavy metal removal from aqueous solution using these biomaterials (often called biosorption) involves surface attachment (adsorption) of metals to biological adsorbent (biosorbent). Biosorption is becoming a potential alternative to the existing technologies for the removal and recovery of toxic metals from wastewater. Biosorption is an innovative technology that employs inactive dead biomass for the removal and recovery of heavy metals from wastewater (Yuan et al, 2009). Major advantages of biosorption compared to conventional treatment methods include high efficiency, low cost, minimization of chemical or biological sludge, no additional nutrient requirement as well as regeneration of biosorbent and possibility of metal recovery.

Studies on the treatment of heavy metals have revealed biosorption to be a highly effective, cheap and easy method among the physicochemical treatment processes (Ajmal *et al.*, 2000). Orange peel was tested as low-cost adsorbent for Ni(II) removal from electroplating wastewater (Ajmal *et al.*, 2000). Ni(II) biosorption was found to be dependent on biosorbent dose, initial metal concentration, pH and temperature. The biosorption process of Ni(II)

showed a maximum biosorption of 96% at 50°C for initial concentration of 50 mg/L at pH 6. The potential of potato peel waste for the removal of Ni(II) from aqueous solution has been investigated (Prasad and Abdullah, 2009). It was found to be dependent on process parameters such as pH, initial concentration of Ni(II), biosorbent dosage and contact time. Metal uptake increased from 0.07 to 0.20 mmol/g as concentration of Ni(II) increased from 20 to 120 mg/L. Pavan et al. (2006) used waste ponkan mandarin (Citrus reticulata) peel as biosorbent to extract Ni(II), Co(II) and Cu(II) from aqueous solutions. Maximum biosorption capacities of the biosorbent were 1.92, 1.37 and 1.31 mmol/g for Ni(II), Co(II) and Cu(II), respectively. The mandarin peel demonstrated a great ability for extracting metallic ions from simulated industrial effluent contaminated individually with Ni(II), Co(II) or Cu(II) solutions or in mixtures. Hanif et al. (2007) studied the potential of Cassia fistula biomass to remove Ni(II) from aqueous solutions under different experimental conditions. The potential of Cassia fistula biomass to remove Ni(II) was found to be dependent on parameters such as pH, metal ion concentration, contact time and biomass size. Cassia fistula biomass was reported to be an excellent biomaterial for removing Ni(II) from aqueous solutions. Waste tea leaves were also tried for sequestering of Pb(II), Fe(II), Zn(II) and Ni(II) from aqueous solutions (Ahluwalia et al., 2005). The order of metal adsorption was found to be: Pb > Fe > Zn > Ni from 5 to 100 mg/L. The use of tea waste for the biosorption of Ni(II) from aqueous solution has been examined by Malkoc et al. (2005). The capacity of biosorption of Ni(II) increased with increasing temperature and pH. The maximum biosorption capacity was obtained at pH 4.0.

Mavhi *et al.* (2005) studied the removal of Cd(II), Pb(II) and Ni(II) from industrial wastewater using tea waste as biosorbent. Experimental data indicated that tea waste like most other biosorbents can be used in the treatment of wastewater. Sõukand *et al.* (2009) investigated the removal of Cu(II), Cd(II), Ni(II) and Pb(II) from landfill leachate using the following natural materials: peat material (Peat A and Peat B), waste materials (carbon-containing ash, paper pellets, pine bark and semi-coke called blue) and synthetic materials (based on ureaformaldehyde resins called red adsorbents) or their mixtures. It was found that Peat A, a mixture of Peat B and carbon-containing ash and a mixture of Peat A alo blue biosorbent were the biosorbents that gave the highest metal removal efficiencies. The results have shown that peat A alone (an inexpensive adsorbent) was a good biosorbent for heavy metal ions. Langmuir monolayer biosorption capacities, q<sub>m</sub>, on Peat A was found to be 0.57, 0.37, and 0.36 mmol/g for Pb(II), Cd(II), and Ni(II), respectively. Sahmurova *et al.* (2007) used algae of *Enteromorrpha Compressa* as biosorbent for Cd(II) and Zn(II) removal from landfill leachate. The optimum conditions for the removal for both metals ions Cd(II) and Zn(II) was found to be at pH 4; contact time 60 min and temperature 25°C.

Furthermore, a biomatrix prepared from rice husk, a lignocellulosic waste from agro-industry, has been evaluated for the biosorption of metal ions such as Pb(II), Hg(II), Cd(II), Cu(II), Zn(II), Co(II), Mn(II) and Ni(II) as a function of pH and metal concentrations. Values obtained from Langmuir isotherm increase in the following order (mmol/g): (0.094), (0.124), (0.149), (0.151), (0.162), (0.172), (0.180) and (0.280) for Ni(II), Zn(II), Cd(II), Mn(II), Co(II), Cu(II), Hg(II) and Pb(II), respectively The biomatrix also reduced the Cr(VI) to Cr(III) in acidic medium (Krishnani et al., 2008). However, due to very low cost of biomatrix, it was reported to be an interesting material in the treatment of metal contaminated water and represents an advantageous aspect when designing water treatment systems. Opeolu et al. (2009) investigated the potential of Maize (Zea mays) to remove Pb(II) removal from aqueous solutions and industrial effluents (Opeolu et al., 2009). The study showed that the heavy metal biosorption capacity of maize (Zea mays) cob was influenced by parameters such as contact time, pH, Pb(II) concentration and shaking period. Equilibrium was attained after two hours contact time at pH 6. The percent adsorption tends to be constant with increasing Pb(II) concentration for maize cob while it increased steadily for Dowex and it was greatly enhanced by shaking. The same researchers also studied the removal of zinc (Opeolu et al., 2011). They reported that the adsorption efficiency was increased by increasing contact time. pH, adsorbent dose, metal concentration and agitation speed, while it decreased by increasing particle size and temperature.

Agricultural waste such as peanut, pecan, walnut, hazelnut and groundnut shells in natural or modified form were also utilized for biosorption (Demirbas *et al.*, 2002; Shukla *et al.*, 2005 and Kurniawan *et al.*, 2006). Chamarthy *et al.* (2001) studied the efficiency of peanut shell prepared by thermal treatment in the presence of phosphoric acid or citric acid for the adsorption of Cd(II), Cu(II), Ni(II), Pb(II), and Zn(II). The phosphoric acid-modified shells showed large amounts of adsorbed metal ions compared to citric acid-modified shells. A biosorbent prepared from powdered coconut shell was examined to remove cadmium from water over a wide concentration range (20 – 1000 mg/L). The prepared biosorbent exhibited a high biosorption capacity (285.7 mg/g) for Cd(II). The results showed that initial pH highly affected the uptake capacity of the biosorbent and the optimum pH for maximum uptake was 7 for Cd(II) ions (Pino *et al.*, 2006). Coir pith was evaluated for its biosorption potential for Co(II), Cr(III) and Ni(II) from a single and a mixture of ion solutions (Parab *et al.*, 2006). The maximum biosorption capacity of coir pith was found to be 12.82, 11.56 and 15.95 mg/g for Co(II), Cr(III) and Ni(II), respectively. Optimum pH values for maximum metal-ion biosorption were reported as 3.3, 4.3 and 5.3 for Cr(III), Co(II) and Ni(II), respectively.

#### 2.2.5.1 Factors affecting biosorption

The investigation of the efficacy of the metal uptake by the biomaterial is essential for the industrial application of biosorption process, because it gives information about the equilibrium of the process which is necessary for the design of the equipment (Ahalya *et al.*, 2003). The metal uptake is usually measured by the parameter 'q' which indicates the amount of adsorbate in milligrams, per amount of biosorbent used in gram. The following factors affect the biosorption process: pH, biomaterial concentration, metal concentration, temperature, metal ion interaction with biosorbent and activation of adsorbent.

Several authors have indicated that biosorption is favoured by increasing pH, but only up to certain limit. pH is the main factor in the biosorption process because it affects the behaviour of metal ions in solution, the competition between metal ions for the biosorption sites, solution chemistry of the metals and the activity of the functional groups in the biomaterial (Das *et al.*, 2008).

Specific metal uptake seems to be affected by biomaterial concentration. A low biomaterial concentration increases specific metal uptake. Gadd *et al.* (1998) suggested that an increase in biomaterial concentration leads to interference between the binding sites. This suggestion is however in contradiction with another hypothesis by Fourest and Roux (1992), which attribute the specific uptake decrease to metal concentration shortage in solution.

The concentration, as well as the number of metals to be adsorbed by the adsorbent also affects the rate of biosorption. Since biosorption is mainly used to treat wastewater, it is expected that more than one type of metal ions would be present.

Temperature does not seem to influence the biosorption performance in the range of 20-35°C (Aksu *et al.*, 1992). Its effect on biosorption is profound, although most measurements are usually at room temperature.

Many studies have provided evidence in support of metal ions interaction with specific functional groups at the biosorbent surface. Several authors have used shifts in the maxima of infrared light adsorption as evidence for specific interactions (lqbal *et al.*, 2009). NMR spectra also have been used to substantiate the involvement of specific chemical sites in the binding of metal ions (Araújo *et al.*, 2007). The interaction of the biosorbent with the metal determines the amount of metal that will be taken up by the biosorbent.

Activation of the biosorbent surface increases the number of vacant sites on the surface of the biosorbent. It can involve breaking the solid crystal into small pieces, heating solid material at high temperature, grinding lump of solid into powder, chemical modification of the

biomaterial or other methods suitable for a particular biosorbent. The rate of biosorption increases with increase in surface area of biosorbent. It also improves the performance of the biomaterial by introducing more functional groups.

#### 2.2.5.2 Mechanism of biosorption

An important factor in metal uptake is the electrostatic attraction binding between metal cations and negatively charged sites at the cell surface (Schiewer et al., 1999). Metal ion biosorption could take place due to an electrostatic attraction between metal cations and negatively charged sites on the biosorption surface such as phosphoryl, phosphate, carboxyl, sulphate, amino and hydroxyl groups (Tunali et al., 2006). Possible biosorption mechanisms are ion-exchange, physical adsorption, chemisorptions, and complexation. Ion-exchange refers to a class of mechanism in which adsorbing metal ions replace other species already associated with the biosorbent surface. Physical adsorption is due to weak Van der Waal forces. The forces involves in chemical adsorption are much stronger and involve electron exchange and the formation of chemical bonds between the adsorbate and the adsorbent (Ruthven, 2006). As a result, chemisorption is highly specific and the adsorption energies are generally substantially greater than those for physical adsorption. Chemical adsorption is by its very nature limited to less than a monolayer coverage of the surface, while in physical adsorption, multilayer adsorption is common. Biosorption takes place in three steps: (1) bulk solution transport which moves the adsorbate through the bulk liquid by means of advection and dispersion, to the fixed film boundary layer surrounding the biosorbent media; (2) diffusive transport which moves the adsorbate across the fixed film boundary layer; and (3) bounding processes which act to attach the adsorbate to the media surface. Metal ion biosorption could take place due to an electrostatic attraction between metal cations and negatively charged sites on the biosorbent surface such as phosphoryl, phosphate, carboxyl, sulphate, amino and hydroxyl groups (Tunali et al., 2006).

#### 2.2.6 Biosorption equilibrium model

When any biosorption system reaches a state of equilibrium, there is a defined distribution of adsorbate molecules at the solid-liquid interface and also in the bulk at a particular temperature. The maximum possible accumulation of the adsorbate at the solid surface is a function of its concentration at a constant temperature, and it can be expressed by the following generalized Equation (2.1):

$$q_e = f(C_e) \tag{2.1}$$

Where  $q_e$  is the amount of adsorbate at equilibrium (mg/g),  $C_e$  is the equilibrium concentration of the adsorbate (mg/L). This type of relation is named as an adsorption isotherm, which represents equilibrium between the concentration of a solute in solution and

its concentration on the adsorbent, at a given temperature. Adsorption isotherms are used to describe equilibrium data and are important for developing equations that can be used to compare different biosorbents under different operational conditions. Several equilibrium models have been used to describe the metal transfer between the solution and solid phase during the biosorption process (Martin *et al.*, 2011). The simplest forms of these isotherms are Freundlich and Langmuir isotherms which in most cases are used to obtain maximum biosorption capacity of the biosorbent.

#### 2.2.6.1 Langmuir isotherm model

The Langmuir model suggests that a monomolecular layer is formed when the biosorption occurs without any interaction between the adsorbed species (Aksu *et al.*, 2002). It assumes that every biosorption site is equivalent and the ability of sorbate to get bound is independent on whether or not the neighbouring sites are occupied (Langmuir, 1918). The Langmuir model is given by the Equation (2.2):

$$q_e = \frac{q_{\max} K_L C_e}{1 + K_L C_e}$$
(2.2)

Equation (2.2) can be linearised as follows:

$$\frac{1}{q_e} = \frac{1}{q_m K_L} \left[ \frac{1}{C_e} \right] + \frac{1}{q_m}$$
(2.3)

Where  $C_e$  is the concentration of the adsorbate solution (mg/L) at equilibrium, q is the biosorption capacity (mg/g) and  $K_L$  is related to the energy of biosorption (L/mg). Values of  $q_m$  can be calculated from the linear plot of  $1/q_e$  against  $1/C_e$  (Lawal *et al.*, 2010).

#### 2.2.6.2 Freundlich isotherm model

The Freundlich isotherm model describes the biosorption of a solute from a liquid to a solid surface under the assumption that the stronger binding sites are occupied first and that the binding strength decreases with an increasing degree of site occupation. The Freundlich model proposes a monolayer adsorption with a heterogeneous energetic distribution of active

sites, and/or interactions between adsorbed species, i.e. multilayer biosorption (Freundlich, 1907). This model is usually chosen to estimate the biosorption intensity of the biosorbent towards the adsorbate.

The Freundlich model can be expressed by the following empirical equation (2.4):

$$q_e = K_f C_e^{\frac{1}{n}}$$
 (2.4)

Equation (2.4) can be expressed by the following form,

$$\log q_e = \log K_f + \frac{1}{n} \log C_e \tag{2.5}$$

Where  $K_f(mg^{1-n}/gL^n)$  and n (dimensionless) represent the Freundlich constants characteristic of the system.  $K_f$  is indicative of the relative biosorption capacity, whereas n is the measure of the nature and strength of the biosorption process and the distribution of active sites.

#### 2.2.7 Kinetic studies

In order to investigate the mechanism of biosorption and its potential rate-controlling steps that include mass transport and chemical reaction processes, kinetic models have been used to analyze the experimental data. These empirical mathematical models which describe adsorption data have been proven as useful tools for scale up process optimization (Sciban and Klasnja, 2003 and Senthilkumaar *et al.*, 2006). The rate of biosorption is an important factor in wastewater remediation. In addition, selecting optimum conditions for full-scale batch metal removal processes requires information on the kinetics of metal uptake (Febrianto *et al.*, 2009). It is therefore necessary to establish the time dependence of contaminant capture under process conditions. The kinetic models such as pseudo-first and pseudo-second-order have been used to determine the biosorption mechanism. The equation of the two models is expressed as follows:

#### 2.2.7.1 Pseudo first order kinetic model

The equation of the pseudo-first order (Lagergren, 1898) is express as follows:

$$\log(q_e - q_t) = \log q_e - \frac{k_1}{2.303}t$$
(2.6)

Where  $q_e$  and  $q_t$  are amount of the adsorbate adsorbed at equilibrium and at time t, respectively, in mg/g,  $k_1$  is the first order rate constant (min<sup>-1</sup>) and t is time (min).

#### 2.2.7.2 Pseudo-second-order model

The pseudo second order kinetic model as proposed by Ho and McKay (Ho and Mckay, 1999) is express as follow:

$$\frac{t}{q_t} = \frac{1}{k_2 q_e 2} + \frac{1}{q_e} t$$
(2.7)

Where  $k_2$  is the pseudo second order rate constant.

#### 2.2.8 Thermodynamic study

Thermodynamic study is reportedly done by carrying out equilibrium studies at various temperatures to obtain corresponding  $C_{ad,eq}$  and  $C_{ed}$ . From these values, the equilibrium constant Kc can be calculated using the following relationship:

$$Kc = \frac{C_{ad},_{eq}}{C_{ed}}$$
(2.8)

where  $K_c$  is the equilibrium constant,  $C_{ad,eq}$  and  $C_{ed}$  are the concentration of Ni(II) on the biosorbent and residual Ni(II) concentration at equilibrium, respectively.

$$\Delta G^{\circ} = -RTInKc \tag{2.9}$$

where  $\Delta G^{\circ}$  is standard Gibbs free energy change (J); R the universal gas constant (8.314 J mol<sup>-1</sup> K<sup>-1</sup>) and T the absolute temperature (K)

$$\ln K_c = -\frac{\Delta G^o}{RT} = -\frac{\Delta H^o}{RT} + \frac{\Delta S^o}{R}$$
(2.10)

The plot of  $\ln K_c$  as a function of 1/T yields a straight line from which standard enthalpy  $(\Delta H^o)$  and entropy  $(\Delta S^o)$  can be calculated from the slope and intercept, respectively.

#### 2.2.9 Desorption studies

As the biosorption process is to be used as an alternative to wastewater such landfill leachate treatment, the regeneration of the biosorbent is important for keeping the process costs down and in opening the possibility of recovering the metals extracted from the liquid phase. For this purpose it is desirable to desorb the adsorbed metals and to regenerate the biosorbent material for another cycle of application. Desorption studies help in further elucidating the mechanism of adsorption and the feasibility of regenerating the biosorbent. Namasivayam and Yamuna (1992) reported if the adsorbed ions on the solid surface can be desorbed by water, the attachment of the ion on the adsorbent can be demonstrated by weak bonds such as Van der Waals forces. If acid or alkaline desorbs the ion, then the adsorption occurs through an ion exchange process. Dilute solutions of mineral acids like hydrochloric acid, sulphuric acid, acetic acid and nitric acid can be used for metal desorption from the biomaterial (Gadd *et al.*, 1998).

# CHAPTER THREE MATERIALS AND METHODS

# 3.1 Cleaning of glassware

All glassware and containers were thoroughly washed with detergent and tap water, rinsed with distilled water and thereafter soaked in 10% HNO<sub>3</sub> for 72 hours after which they were thoroughly rinsed with distilled-deionised water and dried.

### 3.1.1 Reagent and residues preparation

- All chemicals used were of analytical grade. Stock solution (1000 mg/L) of Ni(II) was prepared by dissolving 4.4786 g NiSO<sub>4</sub>.6H<sub>2</sub>O in distilled-deionised water in a beaker. The solution was then transferred to a one litre volumetric flask. Standard solutions of Ni(II) in the range of 5.00 – 217.50 mg/L were prepared from the stock solution by pipetting calculated volume of solutions into volumetric flasks and making up to the mark with distilled-deionised water.
- 2) Batch samples of banana, egg plant and sweet potato peels were collected from a local fruit and vegetable market. The three biosorbents were procured as batch samples. They were first thoroughly washed with tap water, followed by distilled deionised water. The samples were then dried to constant weight in convection oven at 60°C, cut into small pieces, ground and screened to 45-75 μm. They were then kept in plastic stoppered bottles and preserved in desiccators until the time of use to minimize the influence of humidity. Powder from the peels of egg plants, sweet potato and banana were labelled EGP, SWP and BNP, respectively.

### 3.1.2 Sample locations and sampling

Wastewater samples were collected from Bellville, Vissershok and Coastal Park landfill sites in Cape Town and they were collected in triplicates at specified time intervals. The leachates were collected in 1 L plastic bottles which were rinsed several times with the leachate before being filled with the leachate. The leachates were immediately preserved by adding concentrated HNO<sub>3</sub> to each bottle and the pH adjusted to 2.0 using a pH meter (model Crison). The samples were then stored in a refrigerator at about 4°C before the time of use. Some physicochemical parameters such as pH, temperature, salinity, turbidity, conductivity, total dissolved solid and resistivity of the landfill leachate were measured.

#### 3.2 Analytical procedures

### 3.2.1 Determination of Ni(II) in biosorbents

Each of the biosorbent was washed with tap water and then, with distilled-deionised water and oven-dried at 120°C for 24 hours. 1 g of each biosorbent was weighed into 100 mL volumetric flask, and 10 mL of analytical grade nitric acid was added. The beakers were covered overnight. Digestion was carried out at a temperature of about 90°C. After cooling, the solution was filtered and made up to a final volume (100 mL) with distilled-deionised water. Ni(II) concentrations were determined by flame atomic absorption spectrometry (FAAS) (Model Perkin Elmer 3300).

### 3.2.2 Physicochemical analysis and chemical composition of landfill leachates

Physicochemical parameters such as pH, temperature, total dissolved solids (TDS), salinity, conductivity, turbidity and resistivity were determined. For heavy metal analysis landfill leachates were digested with a mixture of concentrated nitric and hydrochloric and the metal concentration was determined by inductively coupled plasma mass spectrometry (Agilent 7700 ICP-MS).

### 3.2.3 Precision studies

Spiked and unspiked leachate samples were analyzed for Ni(II). For the preparation of 50 mL of 10 mg/L Ni(II) solution, 0.5 mL of 1000 mg/L Ni(II) was accurately measured into a 50 mL volumetric flask containing landfill leachate. The flask was made to the mark with the respective landfill leachate. Triplicate samples of each landfill leachate were analyzed using a FAAS instrument.

### 3.2.4 Quality assurance/ quality control

The following quality control measures were taken.

- Filtered and unfiltered samples were compared in order to determine whether the filter paper used in our experiment adsorbs or releases any metal. Filtered and unfiltered distilled-deionised water was analyzed to determine if Ni(II) was leached from the filter papers. Also, samples of filtered and unfiltered 100 mg/L of Ni(II) were analysed to determine whether metals were retained by filter paper.
- 2) A blank containing 25 mL of 100 mg/L of Ni(II) solutions without the biosorbents were placed on the shakers with other samples to determine any adsorption of Ni(II) onto the walls of the flasks used during our experiment. Control samples were prepared where three 50 mL Erlenmeyer flasks containing each 25 mL deionised water and the biosorbents were also placed on the shakers to determine any leaching of Ni(II) from the biosorbents.

- Each sample was analyzed in triplicate using FAAS and the mean concentration was calculated.
- 4) Nickel Standard solutions containing each 2, 5, 7 and 10 mg/L of Ni(II) were prepared from 1000 mg/L stock solution. The results were used to plot the calibration curve to determine the linearity of concentration with absorbance.
- 5) The detection limit of the instrument used was also determined. Seven distilleddeionised water blanks were analyzed for Ni(II). Detection limit was calculated as three times the standard deviation of the seven blanks. Blank samples were analyzed after every 10 measurements.
- 6) An internal standard method for ICP-MS was used in order to correct for instrument drift due to matrix effects.

### 3.2.5 Preliminary equilibrium studies

Equilibrium conditions of biosorbent mass, pH, adsorbate concentrations, temperature and contact time were conducted using Ni(II) solutions. Batch experiments were conducted in 50 mL Erlenmeyer flasks using 25 mL of metal solutions. Agitation of the solution was achieved by shaking on an orbital shaker at 140 rpm.

### 3.2.5.1 Capacity studies

Different mass of each of the biosorbents (EGP, SWP and BNP) 0.025 g, 0.050 g, 0.100 g, 0.200 g, 0.400 g, 0.600 g corresponding to 1 g/L, 2 g/L, 4 g/L, 8 g/L, 16 g/L and 24 g/L, respectively, was added in each of 50 mL conical flask containing 25 mL of 100 mg/L Ni(II) solution. An optimal time of 2 hours was maintained for all the experiments. The mixture was then filtered through a Whatman filter paper and the filtrate analyzed for residual Ni(II) using a FAAS instrument.

Percentage Ni(II) removal was calculated according to Equation (3.1):

$$Biosorption\% = \frac{C_o - C_e}{C_o} X100$$
(3.1)

Where  $C_o$  and  $C_e$  are initial and equilibrium metal concentrations, respectively

The amount of Ni(II) adsorbed by the biosorbent was then calculated using the Equation (3.2):

$$q_e(mg/g) = \frac{(C_o - C_e)V}{m}$$
(3.2)

Where  $q_e$  is the amount of metal ion adsorbed on the biosorbent in (mg/g)  $C_o$  is the initial metal ion concentration in (mg/L)  $C_e$  is the equilibrium concentration of Ni(II) in solution (mg/L) V is the volume of Ni(II) solution used (L) and m is the mass of the biosorbent used (g).

#### 3.2.5.2 Effect of pH on Ni(II) biosorption

A 100 mg/L Ni(II) solution was prepared from 1000 mg/L stock solution by dilution. The pH of the solution was adjusted to the desired value and kept constant by adding either 0.1M HCl or 0.1M NaOH. The pH was monitored using a pH meter. The pH values investigated varied from 2 to 8. The biosorbent was weighed (0.4 g) and added to 25 mL solution of 100 mg/L Ni(II) at the desired pH and left for 2 hours. The mixture was then filtered and the filtrate analyzed for Ni(II) using a FAAS instrument.

#### 3.2.5.3 Effect of Ni(II) concentration on biosorption

Six Ni(II) standard solutions with concentration ranging from 5 - 217.50 mg/L were prepared from the stock solution. Biosorbent mass of 0.4 g in 25 mL solution was used for adsorption isotherm studies with a contact period of 2 hours after which the mixture was filtered for analysis using a FAAS instrument.

#### Adsorption isotherms

It is generally possible to express the results of experimental adsorption measurements in the form of one or more equilibrium adsorption isotherm theories. It represents the equilibrium between the concentration of a solute (adsorbate) in solution and its concentration on the sorbent, at a specified temperature. Langmuir and Freundlich principles were applied for biosorption isotherm studies.

The Langmuir model suggests that a monomolecular layer is formed when adsorption takes place without any interaction between the adsorbed molecules (Aksu *et al.*, 2002). The Freundlich isotherm model, though empirical has been found more appropriate to several biosorption processes where non- uniformity of actual surface expected, and its application is limited to solutions of moderate concentrations. The Freundlich model assumes multiple layers at the biosorbent surface and that adsorption will increase as long concentration increases (Freundlich, 1907).

#### 3.2.5.4 Effect of temperature on Ni (II) biosorption

The effect of temperature, a major factor influencing the adsorption process, was studied in the range of 30 to 60°C. The thermodynamic parameters, such as enthalpy ( $\Delta H^0$ ), entropy ( $\Delta S^0$ ) and Gibb's free energy ( $\Delta G^0$ ) were estimated using equations (2.9) and (2.10).

### 3.2.5.5 Effect of contact time

The effect of contact time on the adsorption process was studied in both batch and semibatch mode. Batch experiments were conducted by varying contact time of optimized biosorbents doses with 50 mL of 100 mg/L Ni(II) ion solution at a pH 5 and 298 K. Contact times were 1, 3, 5, 10, 15, 20, 25, 30, 60, 90 and 120 min. Semi-batch experiments were conducted by contacting 0.8 g, 0.8 g and 0.1 g of EGP, SWP, BNP, respectively, with 50mL of 100 mg/L Ni(II) solution in a conical flask and samples were drawn from the flask at regular intervals. The mixture was filtered, then analyzed for residual Ni(II), and percentage removal of Ni(II) was estimated. Contact time was varied for the experiment to determine rates of biosorption of Ni(II) to a specific biosorbent. In order to investigate the mechanism of biosorption and its potential rate-controlling steps that include mass transport and chemical reaction processes, kinetic models have been used to analyze the experimental data.

### 3.2.6 Effect of modification of the biosorbents

Eggplant, sweet potato and banana peels were found to adsorb less Ni(II) than expected. They were therefore modified for further studies. This was to assess possible effects of chemical modification of biosorbents. The methods of Yeneneh *et al.* (2011) and Shafqat *et al.* (2008) were used and applied for chemical modification of the biosorbents.

The chemical modification of the biosorbents was carried out by shaking 4 g of each biosorbent with 80 mL of NaOH and HCl for 90 minutes at room temperature. This treatment was repeated twice. Excess NaOH and HCl were removed by washing the by-products with distilled deionised water until neutral pH was obtained. Modified biosorbents were then used to biosorption experiments using previously established optimal conditions.

### 3.3 Characterization of biosorbents

#### 3.3.1 Functional group characterization

Fourier Transform Infrared (FTIR) absorption spectra of EGP, SWP and BNP were obtained using the potassium bromide (KBr) pellet method. Approximately 1 mg of finely powdered dry sample was mixed with 250 mg of dry potassium bromide and ground to fine powder in an agate mortar. The mixture was transferred into a die and compressed to form a pellet (13 mm diameter) using a hydraulic press. The pellet was carefully removed from the die, placed

in the holder and the spectra of the samples were recorded over the range 400 to 4000 cm<sup>-1</sup> using an FTIR instrument (Perkin Elmer<sup>™</sup> Spectrum 1000).

#### 3.3.2 Physico-chemical properties of the biosorbents

Some physico-chemical properties of the biosorbents such as bulk density, particle density, porosity and pH were determined for each of the biosorbent.

#### 3.3.2.1 Bulk density

To determine the bulk density ( $\rho_b$ ), a glass beaker was emptied, dried and weighed. It was then filled to overflowing with oven-dried biosorbents (EGP, SWP and BNP). The sides of the beaker were tapped lightly ten times with a glass rod, then levelled by rolling the rod across the top edge of the beaker six times. The beaker was then reweighed, and the bulk density of biosorbent was calculated according to Equation (3.3) (Yoshiyuki and Yukata, 2003).

$$\rho_b = \frac{M_t}{V_t} \tag{3.3}$$

Where  $\rho_b$  is the bulk density (g/cm<sup>3</sup>), M<sub>t</sub> is the oven dried biosorbent mass (g), and V<sub>t</sub> is the beaker volume (mL).

#### 3.3.2.2 Particle density

To determine the particle density of the biosorbents three 100 mL stoppered volumetric flasks were weighed. 4 g of each of the oven-dried biosorbent was added to the each flask using 40 mL distilled water. The flasks were sealed with plastic stoppers, and the solution heated to boiling. The solution was boiled for 10 min, cooled to room temperature, and then filled to a 100 mL volume with pre-boiled and cooled distilled water. The flasks were re-weighed and then emptied, cleaned, dried and filled to volume of 100 mL with pre-boiled distilled water and reweighed. Particle density was calculated according to Equation (3.4).

$$\rho_{s} = \frac{\rho_{w} M_{s}}{M_{s} - (M_{s+f+w} - M_{f+w})}$$
(3.4)

where  $\rho_s$  is the particle density (g/mL),  $\rho_w$  is the density of water (g/mL),  $M_s$  is the mass of oven-dried biosorbent,  $M_{s+f+w}$  is the mass of flask, oven-dried biosorbent and distilled water (g) and  $M_{f+w}$  the mass of the flask filled to volume with distilled water (g).
## 3.3.2.3 Porosity

Porosity (n) values were determined according to Equation (3.5)

$$n = [1 - (\frac{\rho_b}{\rho_s})]X100\%$$
(3.5)

Where n is the porosity (unitless)

#### 3.3.2.4 Biosorbent pH

To measure the biosorbents pH, 5 g of each biosorbent was placed in a 100 mL glass Erlenmeyer flask with 25 mL of distilled water. The flasks were sealed and shaken at 100 rpm for 30 minutes. After filtration using a Whatman filter paper, the pH of biosorbent was measured.

#### 3.4 Adsorption studies on the landfill leachate

For each landfill leachate, the optimized parameters for each of the biosorbents were put in contact with 25 mL of the digested leachate in 50 mL Erlenmeyer flasks. The mixtures were then placed on an orbital shaker for 2 hours, after which, they were filtered and the filtrates analyzed for residual Ni(II) using a FAAS instrument.

### **3.5 Desorption Studies**

Desorption studies were carried out to assess recovery of Ni(II). The concentration of adsorbate at equilibrium  $C_{ad}$  (mg/L) was calculated as the difference between the initial and the equilibrium concentration ( $C_o$ - $C_e$ ). Ni(II)-loaded biosorbent were separated and gently washed with distilled deionised water to remove any unadsorbed Ni(II). Each biosorbent was then agitated in de-ionised water and 100 mL of 0.1M HCl for 1 hour and the amount of desorbed Ni(II)  $C_{de}$  (mg/L) estimated. The percentage of desorption was calculated using Equation (3.6) (Li *et al.*, 2010):

Desorption (%) = 
$$\frac{C_{de}}{C_{ad}} X100$$
 (3.6)

#### 3.6 Data and Statistical Analysis

Even though the traditional approach of "one-factor-at-a-time" experimentation, can be useful in finding predominant factors in a given situation, it is a time-and energy-consuming method (Diamond, 1989). Furthermore, since the results are valid only under fixed experimental conditions, prediction based on them for other conditions is uncertain (Robinson, 2000). Design of experiments is a process of testing using a structured plan in which the input factors are varied in an organized manner to efficiently optimize output responses of interest with minimal variability (Frey et *al.*, 2003). Design of experiments is therefore, an essential requirement used to optimize the performance, quality, and cost in situations where multiple variables are involve.

Factorial two way experimental design was used for all main effects and interactions up to order two for both independent variables factored. Percent removal of Ni(II) removed or Ni(II) removed or Ni(II) removal efficiency was treated as the dependent variable in all the designs. Biosorbents (EGP, SWP and BNP) were the main treatment and mass, concentration, pH, temperature and contact time as sub-treatment.

Descriptive statistics breakdowns consisted of mean, standard deviation and standard errors. Statistical Analysis Software (SAS 9.0) was used to generate statistics. The Generalised Linear Model (GLM) procedure was used for ANOVA and Duncan Multiple Range Test (DMRT) was used for means comparison at 95 % significance level ( $P \le 0.05$ ).

# CHAPTER FOUR RESULTS AND DISCUSSION

## 4.1 Biosorbents physicochemical properties

The biosorbents physicochemical properties were determined and are presented (Appendix A). The results are reported as the average values of the analysed samples obtained from the duplicate experiments.

## 4.2 Quality assurance or quality control

Results of quality assurance samples indicated that Ni(II) was not present in distilleddeionised water used, did not leach from filter paper and was not adsorbed or leached onto or from the filter paper. The R<sup>2</sup> of the calibration curve was higher than 0.99. The metal ion concentrations in the blank (25 mL of Ni(II) solution without any biosorbents) solutions and the control (25 mL deionised water no Ni(II) added and the biosorbents) were not found to change significantly after the shaking period as shown in Appendices B and C, which indicated that the effect of adsorption onto the beaker and the leaching of Ni(II) from the biosorbents were negligible and could be neglected throughout the experiment (Appendices B and C).

## 4.3 Effect of biosorbent mass

The number of available sites and exchanging ions for biosorption of metals depend upon the amount of biosorbent for the biosorption process. To examine the effect of biosorbents mass on Ni(II) biosorption, experiments were conducted at constant pH, initial concentration, time and temperature. The effect of biosorbent mass on the biosorption of Ni(II) by EGP, SWP and BPN biosorbents is shown in Figure 4.1. Biosorbent masses were varied from 0.025 g to 0.6 g for the three biomaterials. The percentage Ni(II) removal due to varied biosorbents masses and the biosorbent are presented (Table 4.1). The Ni(II) removal efficiency varied significantly ( $P \le 0.05$ ) with mass and the biosorbents. In two biosorbents (EGP and SWP), it was observed that Ni(II) removal efficiency increased with increase in biosorbent mass. The Ni(II) removal efficiency reached an optimum at 0.4 g for EGP and SWP, corresponding to 62±1.51% and 41±1.46% removal, respectively. The increase in removal efficiency may be attributed to the availability of biosorption sites for the ions as the mass increases (Karthikeyan et al., 2007; Lata et al., 2008). These results are similar to those reported by Mahvi et al. (2005), Nuhoglu and Malkoc, (2009) and Opeolu et al. (2011). The authors suggested that the increase in biosorption with the biosorbent mass may be due to increased number of unsaturated active sites as well as high accessibility of metals to the binding sites. The Ni(II) removal efficiency at biosorbent mass of 0.025 g presented lower

removal efficiency. However there was no significant difference between the biosorbent mass of 0.2, 0.4 and 0.6 g (P > 0.05).

Although there was significant ( $P \le 0.05$ ) Ni(II) removal by biosorbents (Figure 4.1), a careful examination of the data reveals that the mean Ni(II) removal efficiency using BNP was very low. The Ni(II) removal efficiency for BNP did not increase significantly with increasing biosorbent mass, and it reached a maximum at 0.05 g which corresponds to 29%±0.52 Ni(II) removal. At biosorbent masses higher than 0.4 g for EGP and SWP, and 0.05 for BNP, there was no significant (P > 0.05) increase in the percentage Ni(II) removed by the biosorbents. These respective values for EGP, SWP and BNP were therefore selected as optimum biomaterial masses utilized in other aspects of this study. The difference in Ni(II) removal efficiency between EGP, SWP and BNP may be due to differences in their physicochemical properties (bulk density, porosity, etc) (Sõukand *et al.*, 2009) as well as to the chemistry of their original plant material (*Ringqvist et al.*, 2002).

Table 4.1: Percentage Ni(II) removal efficiency with varying biosorbents masses and the biosorbent

	Mass (g)								
		0.025	0.05	0.1	0.2	0.4	0.6	Mean Biosorbent	
Ni(II)	EGP	31.31	35.66	48.26	57.38	62.60	62.18	49.47	
	SWP	23.14	28.25	37.82	40.87	41.74	39.14	35.16	
	BNP	27.83	29.56	28.69	19.13	16.52	14.79	22.75	
% F	Mean Mass	27.43	31.16	38.26	39.13	40.28	38.70		
Remov	CV%	5.41							
	P ≤ 0.05				***			***	
val	Interaction				***				

\*\*\*: significant



Figure 4.1: Effect of biosorbent mass on biosorption of Ni(II) ions from aqueous solution at pH 5

## 4.4 Effect of pH

To examine the effect of pH on the biosorption efficiency, several experiments were performed at varied pH ranging from 2 to 8 (Figure 4.2). pH has been reported to be the most important variable affecting the biosorption of metal ions by the biosorbent (Martinez et al., 2006). It influences metal ions biosorption due to the competition between the metal and H<sup>+</sup> ions for active biosorption sites. The result of Ni(II) removal efficiency at different pH values and the use of the biosorbents (EGP, SWP and BNP) are presented (Table 4.2). The Ni(II) removal efficiency varied significantly ( $P \le 0.05$ ) with pH values and the biosorbents. The mean Ni(II) removal efficiency at pH 2 was significantly lower than those at other pH values. At this low pH the overall surface of functional groups on the biosorbent are closely associated with H<sup>+</sup> which in return reduces the approach of Ni(II) ions as a result of the repulsive force (Sheng et al., 2004). The results indicate that relatively little biosorption took place at pH 2 and only 32.7±2.67%, 10.7±2.32% and 1.9±0.49% of Ni(II) were removed by EGP, SWP and BNP, respectively. Increasing the pH from 2 to 6 showed a rapid increase in the removal efficiency. Increasing solution pH resulted in de-protonation of functional groups on the biosorbent making biosorption sites more available for Ni(II) ions. Ni(II) removal efficiency at pH 5 was significantly ( $P \le 0.05$ ) higher than those at pH of 2, 3, 4, 6, 7 and 8. However, there was no significant (P > 0.05) difference between pH 4 and 8 with pH 5. Biosorption of Ni(II) on the biomaterials reached its maximum at the following pH values; pH 5, pH 4-5 and pH 5 for EGP (61±2.58 % removal), SWP (40±0.89% removal) and BNP (31±1.47% removal), respectively. After pH 6 cloudy precipitates of Ni(II) were visible in solution and thus were inaccessible for Ni(II) biosorption by the biomaterials. Several researchers have investigated the effect of pH on the biosorption of metal ions using different types of peels (Li et al., 2008; Prasad and Abdullah, 2009). The authors reported that maximum biosorption occurred in the pH range 4-6. pH 5 was therefore selected for further studies.

Table 4.2: Ni(II) removal efficiency at different pH values and the use of the biosorbents (EGP, SWP and BNP)

					рΗ				
		2	3	4	5	6	7	8	Mean Biosorbent
Ni(II) %	EGP	32.75	58.61	61.20	61.20	58.61	61.20	61.20	56.40
	SWP	10.77	38.75	40.51	40.51	40.51	36.64	39.21	35.27
	BNP	1.96	15.88	21.47	31.37	26.47	28.92	29.80	22.28
י ער	Mean pH	15.16	37.75.25	41.10	44.36	41.87	42.25	43.41	
lemov	CV%				5.24				
	P≤ 0.05			***					
<u>a</u>	Interaction				***				



Figure 4.2: Effect of pH on biosorption of Ni(II) from solution using EGP, SWP and BNP

#### 4.5 Effect of initial Ni(II) concentration

The effect of varying initial concentration (5 mg/L -217.50 mg/L) of Ni(II) on the biosorption onto EGP, SWP and BNP are presented (Figure 4.3). The result of Ni(II) removal efficiency at different concentrations using the biosorbents (EGP, SWP and BNP) is presented (Table 4.3). The removal efficiency varied significantly ( $P \le 0.05$ ) with metal concentration and the biosorbents. As a result, significant ( $P \le 0.05$ ) interaction effect was observed for Ni(II) removal indicating a non-uniform response pattern. For all biosorbents, Ni(II) removal efficiency increased with increasing concentration of Ni(II) reaching a maximum removal at 100 mg/L. The initial Ni(II) concentration provided an important driving force to overcome all mass transfer resistance of Ni(II) between the aqueous and solid phases as Ni(II) concentration increases. As mass transfer driving force increased, resistance to Ni(II) uptake decreased, resulting in higher Ni(II) removal (Nouri *et al.*, 2007). The mean Ni(II) removal efficiency at 100 mg/L was significantly ( $P \le 0.05$ ) higher than those at other concentration. At higher concentration than 100 mg/L the Ni(II) removal efficiency declined. This behaviour indicates that saturation of the available sites on the surface of the biosorbents was preventing further biosorption of Ni(II) (Voleski, 2003). Therefore Ni(II) concentration of 100 mg/L was used in our subsequent experiments. The results are, however, in contrast with those reported by Nuhoglu and MalKoc, (2009) and Prasad and Abdullah, (2009). Both reported that Ni(II) removal efficiency decreased with increase in initial Ni(II) concentration. Nuhoglu and MalKoc, (2009) also reported that the percentage of metal ion removal is inversely related to the initial metal ion concentration. The data obtained from this experiment was then used to test the fitness of the biosorption process to Langmuir and Freundlich biosorption isotherms.

Table 4.3: Ni(II) removal efficiency at different metal concentration and the biosorbents

		Concentration (mg/L)							
		4.90	9.96	18.00	42.50	100.00	217.50	Mean Biosorbent	
	EGP	50.61	57.83	58.77	61.08	62.5	54.02	57.47	
Ni(II) % I	SWP	19.39	21.69	29.18	34.43	40.26	36.78	30.28	
	BNP	12.24	13.25	19.42	23.98	26.19	20.25	19.22	
	Mean Concentration	27.42	30.92	35.79	39.83	42.97	37.01		
ĝ	CV%	5.78							
on	P≤ 0.05			****					
Sal	Interaction	action ***							



Figure 4.3: Effect of initial metal concentration on biosorption of Ni(II) from solution at pH = 5 and 298 K

#### 4.5.1 Biosorption isotherms

Biosorption isotherms are used to describe equilibrium data and are important for developing equations that can be used to compare different biosorbents under different operational conditions. The Langmuir and Freundlich models were employed. Data from results of varying initial concentration was fitted to adsorption isotherm in order to predict the theoretical biosorption capacities.

Figures 4.4 and 4.5 show the Langmuir and Freundlich plots for the biomaterials, respectively. A summary of the calculated parameters for each model is presented in Table 4.4. Comparing the fitness ( $R^2$ ) of the experimental data of Ni(II) biosorption onto EGP and SWP, it can be seen that the Freundlich isotherm better describes the nature of the biosorption process between Ni(II) and EGP or SWP as is shown by the  $R^2$  value which were greater than 0.98 ( $R^2 > 0.98$ ) (table 4.4), while the Langmuir isotherm describes the nature of the biosorption process between Ni(II) and BNP ( $R^2 = 0.99$ ). The Freundlich model assumes a multi-layer coverage of the biosorbent surface. Therefore, the biosorption process of Ni(II) onto EGP and SWP may be interpreted as multilayer adsorption.



Figure 4.4: Langmuir isotherm for biosorption of Ni(II) ion onto EGP, SWP and BNP



Figure 4.5: Freundlich isotherm for biosorption of Ni(II) ion onto EGP, SWP and BNP

	•	Langm	nuir	•	<i>`</i>	Freundlich	1
Biosorbents	<b>q</b> <sub>exp</sub>	$\mathbf{q}_{\mathbf{m}}$	KL	$\mathbf{R}^2$	K <sub>F</sub>	1/n	$\mathbf{R}^2$
EGP	7.344	-3.205	-0.020	0.977	0.077	0.962	0.986
SWP	4.989	-0.509	-0.009	0.984	0.011	0.776	0.989
BNP	22.016	-5.133	-0.013	0.991	0.059	0.825	0.982

Table 4.4: biosorption isotherm parameters for Ni(II) removal by EGP, SWP and BNP

#### 4.6 Effect of temperature

The effect of temperature on biosorption of Ni(II) onto EGP, SWP and BNP was investigated in the range 295 to 333 K is presented (Table 4.5). Ni(II) removal efficiency varied significantly ( $P \le 0.05$ ) with temperature and biosorbents. It was observed for EGP and SWP (Figure 4.6) that Ni(II) removal efficiency decreased sharply as the temperature increased from 295-303 K, remaining fairly constant from 303 to 323 K, and decreased sharply again at 333 K. For BNP the percentage removal increased slightly as the temperature increased from 295 to 303 K, reaching a maximum at 313 K, and then decreased sharply as temperature was increased from 323 to 333 K.

The decrease in Ni(II) removal efficiency for the three biosorbents as temperature increases suggests that low temperature favours Ni(II) biosorption on the three biomaterials. Higher temperatures tend to decrease the boundary layer thickness. Metal ions, therefore, have an increased tendency to escape from the biosorbent surface to the solution phase (Opeolu *et al.*, 2011). This means that the biosorption process was an exothermic reaction.

Table	able 4.5. Milling removal enciency at unreferit temperature and the biosorbent										
	Temperature(K)										
		295.15	303.15	313.15	323.15	333.15	Mean Biosorbent				
_	EGP	64.92	54.40	53.07	48.34	40.14	52.17				
Ni(II)	SWP	42.86	28.02	27.78	19.05	8.57	25.26				
	BNP	26.38	27.14	26.67	14.76	10.95	21.18				
ж Т	Mean Temperature	44.72	36.52	35.84	27.38	19.89					
Rer	CV%			8.91							
nov	P≤ 0.05			***			***				
/al	Interaction			***							

Table 4.5: Ni(II) removal efficiency at different temperature and the biosorbent



Figure 4.6: Effect of temperature (K) on the biosorption of Ni(II) ions by EGP, SWP and BNP

#### 4.6.1 Thermodynamic studies

The results for Ni(II) biosorption as a function of temperature were modelled according to equations 2.9 and 2.10 to obtain the thermodynamic parameters, Gibbs free energy change  $\Delta G^{\circ}$ , enthalpy change  $\Delta H^{\circ}$  and entropy change  $\Delta S^{\circ}$  of the biosorption process.

The plots of In K versus 1/T for the three biosorbents are presented (Figure 4.7). The thermodynamic parameters obtained from the plots are also presented (Table 4.6). The  $\Delta G^{\circ}$  for Ni (II) biosorption by the three biomaterials was temperature dependent. The change in enthalpy ( $\Delta H^{\circ}$ ) and entropy ( $\Delta S^{\circ}$ ) were negative. This implies that the reaction was exothermic and thus unfavourable at higher temperatures (Jiang *et al.*, 2009). The decreased biosorption with increases in temperature has been attributed to a weakening of adsorptive forces between the active sites of the biosorbents and adsorbate species and also between adjacent molecules on the adsorbed phase (Jiang *et al.*, 2009).



Figure 4.7: Thermodynamic profile of Ni(II) removal using EGP, SWP and BNP

,								
	$\Delta H^{\circ}$ (kJmol <sup>-1</sup> )	$\Delta S^{\circ} (JK^{-1} mol^{-1})$	$\Delta G^{\circ}$ kJ/mol at various Temperatures (K)					
			295.65	303.15	313.15	323.15	333.15	
EGP	-19.39	-61.21	-1.51	-0.44	-0.32	0.18	1.11	
SWP	-39.87	-137.33	0.71	2.38	2.49	3.89	6.56	

-2.52

Table 4.6: Thermodynamic parameters ( $\Delta H^{\circ}$ ,  $\Delta S^{\circ}$  and  $\Delta G^{\circ}$ ) for the biosorption of Ni(II) ion on EGP, SWP and BNP

#### 4.7 Effect of time

-25.14

-91.74

BNP

Several authors have reported the effect of contact time on the biosorption of heavy metals separately either by batch or semi-batch mode. To the best of our knowledge, no work has been done so far, comparing both modes of experiment. Therefore, in this study, two modes of experiment (batch and semi-batch) were conducted simultaneously to find out if the result is different whether the experiment is conducted by batch or semi batch mode.

-2.49

-2.63

-4.71

-5.80

## 4.7.1 Batch experiments

The results of Ni(II) removal efficiency at different time intervals for the biosorbents are presented (Table 4.7). Removal efficiency varied significantly ( $P \le 0.05$ ) with time and the type of biosorbent. Mean Ni(II) removal efficiencies at 5, 10, 15, 20, 25, 30 and 120 min were slightly higher than those at 1, 3, 60 and 90 min. However, there were no significant (P > 0.05) differences between the contact times of 1, 3, 60 and 90 min with 5, 10, 15, 20, 25, 30 and 120 min of contact (Figure 4.8). At the beginning of the biosorption process, the concentration gradient between the liquid film on the solid and the solid surface was large and hence the transfer of solute onto the solid surface was fast (Babu and Gupta, 2008). Maximum percentage removal for SWP ( $39\pm1.49\%$ ) and BNP ( $28\pm1.58\%$ ) occurred within 5 minutes of contact while maximum

percentage removal for EGP (65±1.58%) occurred after 20 minutes. A dynamic system existed between the Ni(II) and the biomaterials; Ni(II) percentage removal by each biosorbent reduced after reaching the optimum. Similar results have been reported using other biosorbents for uptake of different heavy metals (Prasanna *et al.*, 2006; Bueno *et al.*, 2008; Prasad and Abdullah, 2009 and Lawal *et al.*, 2010). Metal uptake by biomaterial has been reported to occur in phases, usually beginning with an initial fast biosorption phase where the adsorbate reaches a maximum within 5 to 15 minutes after solid liquid contact (Volesky and Holan, 1995). A further increase in contact time had a negligible effect on the sorption. According to these results, the contact time was fixed at 120 minutes for the rest of the batch experiments. The fast biosorption rate reflects accessibility of the binding sites of EGP, SWP and BNP to metal ions. This has practical advantages in terms of reducing reactor volumes and time (Zhu *et al.*, 2008). Equilibrium time is an important parameter for an economical wastewater treatment system. It helps to study the biosorption mechanism and is required to obtain an insight of the rate of biosorption.

	Time Batch mode (min)												
		1	3	5	10	15	20	25	30	60	90	120	Mean Biosorbent
7	EGP	60.53	61.86	63.16	64.21	64.91	65.79	65.79	65.79	65.79	64.47	64.47	64.25
li(II	SWP	38.60	39.92	39.92	39.47	39.47	39.47	39.47	38.16	36.84	39.47	39.47	39.12
) %	BNP	25.00	25.52	28.95	28.95	28.95	28.95	28.10	26.84	23.68	24.74	26.32	26.98
ג ע	Mean Time	41.38	42.44	44.01	44.19	44.44	44.74	44.46	43.60	41.23	42.89	43.43	
en	CV%						8.75						
VOI	P≤ 0.05						***						***
<u>a</u>	Interaction						ns						

Table 4.7: Ni(II) removal efficiency at different time interval for the biosorbents

Ns: not significant



Figure 4.8: Effect of contact time (batch mode) on biosorption of Ni(II) ions by EGP, SWP and BNP

### 4.7.2 Semi-batch experiments

The results of Ni(II) removal efficiency at different times for the three biosorbents are presented in Table 4.8. Ni(II) removal efficiency varied significantly ( $P \le 0.05$ ) with the biosorbents. However, there was no significant (P > 0.05) difference over the time interval. The results show that the biomaterials reached their maximum percentage removal efficiencies very quickly, (< 25 minutes) (Figure 4.9). Reduction in percentage removal was observed after reaching the maxima and equilibrium was achieved after 60 minutes of contact time. Similar observation was noticed in the batch experiments. The reduction in percentage removal after reaching the maxima may be due to desorption of the metal from the surface of the biomaterial before attaining equilibrium with the Ni(II) solution.

Table 4.8: Ni(II) removal efficient	y at different time a	and the biosorbents
-------------------------------------	-----------------------	---------------------

		Time Semi-Batch mode (min)									
		5	10	15	20	25	30	60	90	120	Mean Biosorbent
Ni(II) %	EGP	61.97	61.69	61.13	61.97	61.97	60.56	60.56	60.56	60.56	61.22
	SWP	37.99	37.99	38.55	37.99	37.99	37.99	35.17	35.17	35.17	37.11
	BNP	25.82	26.72	26.72	26.72	28.97	23.90	18.82	23.34	22.99	24.89
	Mean	41.93	42.13	42.13	42.22	42.98	40.82	38.19	39.69	39.58	
Re	Time										
mo	CV%					9.21					
Va	P≤ 0.05					ns					***
_	Interaction					ns					



Figure 4.9: Effect of time on Ni(II) biosorption (Semi-batch mode) using EGP, SWP and BNP

Comparative results from the batch and semi batch process are presented in (Table 4.9). There was no significant difference from results obtained using both methods.

	Bato	ch	Semi	-batch
Biosorbents	% Removal	q <sub>e</sub> (mg/g)	% Removal	q <sub>e</sub> (mg/g)
EGP	65	3.9	61	3.4
SWP	39	2.3	38	2.1
BNP	28	13.7	28	12.8

Table 4.9: Percentage removal and qe for batch and semi-batch experiments

#### 4.7.3 Kinetics of biosorption process

In order to investigate the mechanism of the biosorption of Ni(II) ions by EGP, SWP and BNP, pseudo first and pseudo second order kinetic models were used to evaluate the experimental biosorption data. These empirical mathematical models which describe biosorption data have been proven as useful tools to scale up process optimization (Sciban and Klasnja, 2003 and Senthilkumaar *et al.*, 2006). Figures 4.10 and 4.11 show the pseudo-second plot for semi-batch and batch experiments, respectively.

The kinetic plots for the pseudo second order equations presented higher regression value ( $R^2 > 0.995$ ) when compared to the pseudo first order plots ( $R^2 \le 0.802$ ). This suggests that the pseudo-second-order kinetic model, based on the assumption that the rate-limiting step may be chemical biosorption involving valance forces through sharing or exchange of electrons between heavy metal ions and the biosorbent provides the best correlation data for the heavy metal ions. A similar behaviour has been observed in the biosorption of heavy

metals from aqueous solutions by chemically modified orange peel (Feng *et al.*, 2011). The values of the pseudo second order parameters for the two semi-batch experiments and the batch experiment are presented (Table 4.10). The second order kinetic parameters were also dependent on the experimental method adopted as the batch and semi-batch experiments did not produce identical results. With the help of kinetic data, the rate determining step of the transport mechanism and thus the modelling and the design of the process can be described (Farooq *et al.*, 2011). One of the most important features of as biosorbent is the rate at which the solid phase adsorbs metal ions from the aqueous solution and attains equilibrium. A good correlation of the kinetic data explains the biosorption mechanism of the metal ion on the solid phase.



Figure 4.10:. Pseudo-second order plot for semi-batch experiments using EGP, SWP and BNP



Figure 4.11:. Pseudo-second order plot for batch experiments using EGP, SWP and BNP

		Semi-batch	experiments		Batch experiments			
	0.8g	0.8g	0.1g	0.8g	0.8g	0.1g		
	EGP	SWP	BNP	EGP	SWP	BNP		
$K_{2(g mg^{-1} min^{-1})}$	1.109	0.372	0.031	1.567	1.820	0.219		
$q_{e(mgg)}^{-1}$	3.350	1.925	8.361	3.834	2.327	12.077		
R <sup>2</sup>	0.999	0.999	0.977	0.999	0.999	0.997		

Table 4.10: Pseudo-second order parameters for semi-batch and batch biosorption of Ni(II) using EGP, SWP and BNP in 50 mL solution

## 4.8 Effect of modification

The effect of chemical modifications on the Ni(II) removal efficiency using EGP, SWP and BNP are presented (Table 4.11). As can be seen from Table 4.11, the base modification resulted in improved Ni(II) removal using the three biosorbents. This improvement may be due to the formation of new functional groups and an increase in the number of binding sites which result in more available sites for biosorption (Yeneneh *et al.*, 2011). Acid modification of the biosorbents resulted in a decrease in Ni(II) removal efficiency using EGP. For SWP the removal efficiency did not change consistently. This difference of removal efficiency after a specific chemical modification may be due to the change in the nature of cell wall composition of the biosorbents (Shafqat *et al.*, 2008).

Table 4.11: Ni(II) percentage removal after modification by sodium hydroxide and hydrochloric acid

Biosorbents	Modifications				
	NaOH	HCI			
EGP (%)	93.76	39.47			
SWP (%)	57.02	36.84			
BNP (%)	95.97	NA			

## 4.9 FTIR data of biosorbents and Ni-loaded biosorbents

The FTIR spectra of EGP, SWP and BNP are presented (Figure 4.12). The band at 3416-3447 cm<sup>-1</sup> was assigned to the OH group in free alcohols. The band at 2921-2929 cm<sup>-1</sup> was assigned to the C-H stretching (Li *et al.*, 2007). The band at 1617-1637 cm<sup>-1</sup> was assigned to the asymmetric stretching of –COO- in ionic carboxylic group. The band at 1384 cm<sup>-1</sup> was assigned to the symmetric –COO- stretching in pectin (Farinella *et al.*, 2008). The band at 1021-1054 cm<sup>-1</sup> was assigned to the C-OH stretching in alcohols. The deformation vibration of carbonyl stretching at 1245 cm<sup>-1</sup> was observed in the FTIR spectrum of SWP Guilbaud *et al.* (2003). The FTIR spectra of the Ni(II) loaded biosorbents are presented in Figure 4.13. After metal loading, the C=O deformation band (1384 cm<sup>-1</sup>) in pectin remained constant while shifts occurred in the ionic carboxylic bands indicating an interaction of this functional groups with the adsorbed Ni(II). Significant shifts were also observed in the O-H stretching band at 3416-3447 cm<sup>-1</sup>. For example the 3447 cm<sup>-1</sup> band in EGP shifted to 3421 cm<sup>-1</sup>. After biosorption, the 1734 cm<sup>-1</sup> band appeared in the spectra of all the biosorbents. This band has been attributed to the stretching vibration of C=O band due to non-ionic carboxylic groups such as in carboxylic acid or their esters (Li *et al.*, 2007 and Iqbal *et al.*, 2009a,b). The spectra in Figure 4.12 show that all the biomaterials possess ionic carboxylic functional groups. The appearance of the non-ionic C=O band in the metal loaded spectra may indicate the interaction of the ionic carboxylic acid group with Ni(II) ion, leading to a non-ionic C=O after metal loading. The functional groups in BNP were verified from earlier reports (Memon *et al.*, 2008). Those for EGP and SWP were unavailable in the literature. The FT-IR adsorption bands (wave numbers, cm<sup>-1</sup>) of biomaterials and Ni(II) loaded biomaterials are presented (Table 4.12).



Figure 4.12: FTIR spectra of biomaterials; from above EGP, SWP and BNP



Figure 4.13: FTIR spectra of Ni(II) loaded biomaterials; from above EGP-Ni, SWP-Ni and BNP-Ni

Table 4.12: FT-IR biosorption bands (wave numbers cm	<sup>-1</sup> ) of EGP	, SWP and	BNP and Ni(II)
loaded EGP, SWP and BNP			

Functional groups	EGP	EGP-Ni(II)	SWP	SWP-Ni(II)	BNP	BNP-Ni(II)
OH free alcohols	3447	3421	3420	3420	3416	3417
C-H stretching	2929	2924	2927	2926	2921	2922
C=O stretching vibration (non ionic )	-	1734	-	1734	-	1734
COO- asymmetric stretching (ionic)	1637	1636	1636	1646	1617	1636
COO- symmetric stretching	1384	1384	1384	1384	1384	1384
C=O deformation stretching	-	-	1245	-	-	-
C-OH stretching in alcohols	1054	1054	1021	1020	1035	1034

## 4.10 Desorption of Ni(II) from biosorbents

Table 4.13 shows the percentage desorbed Ni(II) from EGP, SWP and BNP using deionised water and HCI. From the result presented in table 4.13, it can be seen that Ni(II) desorption using HCI is significantly higher than when using deionised water. This result suggests that the adsorbed Ni(II) on the biosorbents were exchanged for H<sup>+</sup> in the desorbing solution. The biosorbent surfaces were protonated by H<sup>+</sup> under acidic conditions which could make desorption of positively charged Ni(II) possible. Therefore, ion exchange mechanism could play a significant role in the biosorption of Ni(II). This result is also in agreement with the chemisorptions pseudo-second order kinetic model which was very well fitted. One can

conclude from this observation that biosorption of Ni(II) to EGP, SWP and BNP is a chemical process that involves electrostatic interaction.

Biosorbents	Co	C <sub>e</sub>	Ce	%des	%des
		H₂O	HCI	H <sub>2</sub> O	HCI
EGP	63.50	0.58	53.75	0.91	84.65
SWP	36.83	1.31	29.75	3.56	80.78
BNP	31.67	0.74	19.75	2.34	62.36

Table 4.13: Percentage of Ni(II) desorbed from EGP, SWP and BNP using H<sub>2</sub>O and HCI

#### 4.11 Ni(II) removal from landfill leachates using EGP, SWP and BNP

Mean responses of physicochemical parameters of landfill leachates (mean ± standard deviation values) are presented (Appendix D) and heavy metals in landfill leachates (mean ± standard deviation values) are also presented (Table 4.15 and 4.16). The result of Ni(II) removal efficiency from landfill leachate and aqueous solutions with the biosorbents are presented (Table 4.14). The Ni(II) removal efficiency varied significantly ( $P \le 0.05$ ) with landfill leachates and with biosorbents. The Ni(II) removal from the three leachate samples was highest using EGP. This is because EGP gave higher porosity than SWP and BNP (Table A-1). The porosity yields the surface areas on which adsorbate attaches (Yoshiyuki et al., 2003) . Percentage Ni(II) removal for the three landfill sites, Bellville, Vissershok and Coastal park (all in Cape Town) was 23.97 % 26.62 % and 21.33 %, respectively. The values were significantly lower than the control biosorption (65.97 % Ni(II)) in aqueous solution. The reason may be attributed to the fact that large amounts of lower molecular weight cations such as K<sup>+</sup>, Ca<sup>2+</sup> and Mg<sup>2+</sup> (Table 4.15) were found in the three landfill leachates. These cations may have competitive effect on Ni(II) removal from the selected landfill leachate. Furthermore, the landfill leachates also contain other metal ions (Table 4.16) in considerable concentration which may also compete with Ni(II) biosorption for the available biosorption sites on the biosorbent surface (Sõukand et al., 2009). A Similar trend was also observed for SWP and BNP. Olu-owolabi et al. (2012) have previously reported that higher concentration of Na<sup>+</sup> and K<sup>+</sup> suppressed the biosorption of heavy metals by biomaterial and attributed this to the competition of these metal ions with those of heavy metals. The higher concentration of  $K^+$ ,  $Ca^{2+}$  and  $Mg^{2+}$  present in the leachates resulted in the reduction of the available biosorption sites for heavy metals. The data presented in Table 4.14 indicate that within landfill leachates there was a significant ( $P \le 0.05$ ) difference in Ni(II) removal. Similarly significant ( $P \le 0.05$ ) interaction effect was observed for Ni(II) removal efficiency indicating that the response patterns varied with different landfill leachate. Similar results have also been reported by Ringqvist et al. (2002) and Ishak and Hamzah, (2010).

Table 4.14: Ni(II) removal efficiency from landfill leachate and aqueous solution with the biosorbents

	Landfill leachates							
7		Bellville	Vissershok	Coastal park	Control(aqueous solution)	Mean Biosorbent		
li (l	EGP	23.97	26.62	21.33	65.97	34.47		
) (I	SWP	12.60	18.83	14.73	38.37	21.41		
ж Т	BNP	12.96	21.37	18.30	32.98	21.13		
Ren	Mean Landfill	16.51	22.27	18.12	45.78			
No	CV%			15.21				
/al	P≤ 0.05			***		***		
	Interaction			***				

## Table 4-15: Landfill leachate metal analysis in ppm (mean ± SD)

Metal	Vissershok	Coastal Park	Bellville
Ca	96.94±3.37	82.77±18.09	91.10±6.69
Fe	6.08±0.87	2.86±1.44	6.29±0.31
K	1656.50±24.75	2963.00±193.75	1396.67±84.76
Mg	145.90±0.99	337.60±22.35	220.77±13.65

## Table 4-16: Landfill leachate heavy metal analysis in ppb (mean ± SD)

			- /
Metal	Vissershok	Coastal Park	Bellville
Al	1633.97±529.89	1260.54±922.05	390.39±20.80
V	135.54±9.29	58.56±4.27	53.00±4.43
Cr	314.14±40.36	52.76±5.03	175.86±4.25
Mn	187.81±5.79	35.05±24.23	77.26±5.20
Со	80.70±4.54	72.68±1.22	49.51±2.87
Ni	399.37±11.80	208.40±11.97	252.63±14.93
Cu	50.60±25.52	64.57±16.53	31.77±3.19
Zn	218.24±46.88	117.68±61.19	110.68±18.52
As	114.86±8.24	87.11±3.79	60.33±3.86
Sr	1591.00±16.74	1149.57±110.37	1472.92±90.69
Cd	10.23±3.95	4.28±1.43	19.74±17.98
Sn	50.60±16.49	5.29±0.13	37.61±3.00
Au	0.15±0.02	1.04±0.93	0.21±0.12
Hg	0.46±0.43	1.45±1.02	0.99±0.29
Pb	60.48±11.09	23.84±6.05	32.33±12.43

## **CHAPTER FIVE**

## CONCLUSIONS AND RECOMMENDATIONS

## 5.1 Conclusions

Batch Ni(II) removal from aqueous solutions using natural low cost adsorbents was investigated. Based on statistical analysis Ni(II) removal efficiency was found to vary significantly ( $P \le 0.05$ ) with biosorbent mass, pH, Ni(II) initial concentration and temperature. At biosorbent mass of 0.4g, 0.4g and 0.05g for EGP, SWP and BNP, respectively, optimum pH was found to be 5 at a Ni(II) concentration of 100 mg/L.

Biosorption data of Ni(II) biosorption onto EGP and SWP fitted into the Freundlich isotherm model while those of BNP fitted into Langmuir the isotherm model.

The Gibbs free energy ( $\Delta G^{\circ}$ ) was temperature dependent for the three biosorbents. The negative values of  $\Delta H^{\circ}$  recorded for Ni(II) suggested the exothermic nature of the biosorption process.

Kinetics model parameters were derived using pseudo-first order and pseudo-second order. Data fitted well into the pseudo-second order model for Ni(II) biosorption using EGP, SWP and BNP which suggests that the mechanism for Ni(II) removal from aqueous solutions using these biosorbents could be chemisorption.

Alkaline modification enhanced Ni(II) removal efficiency of the three biosorbents. Lesser mass of modified biosorbent were also required relative to unmodified biosorbents. Ni(II) recovery using 1 M HCI was found to be higher than when using deionised water.

Although Ni(II) removal efficiency was low for landfill leachates, EGP was found to be a better biosorbent for Ni(II) removal from aqueous solutions and leachates from the three selected landfill leachates.

## 5.2 Recommendations

Future studies should be conducted on the application of EGP, SWP and BNP for heavy metals removal in a multi-metal system.

To determine the competitive effect of some cations such as K<sup>+</sup>, Ca<sup>2+</sup>, and Mg<sup>2+</sup> on Ni(II) or other toxic metal biosorption from landfill leachate using EGP, SWP and BNP.

Future studies should be conducted to evaluate EGP, SWP and BNP efficiency to remove other metals or constituent from landfill leachate and other types of wastewater.

Further experiments need to be conducted to better understand the mechanism of Ni(II) removal from aqueous solution by EGP, SWP and BNP.

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## APPENDICES

## **Appendix A: Biosorbents Characteristics**

## Table A-1: Adsorbent Properties

Biosorbent	Particle Density g/cm <sup>3</sup>	Bulk Density g/cm <sup>3</sup>	Porosity	Media pH
EGP	1.11	0.48	56.63	4.32
SWP	1.65	0.84	48.93	5.08
BNP	1.42	0.76	46.00	5.27

## Appendix B: Determination of Ni(II) in biosorbents

## Table B-1: Ni(II) in biosorbents (mean ± SD)

EGP(mg/l)	SWP(mg/l)	BNP(mg/l)
0.095±0.01	0.105±0.02	0.085±0.01

## **Appendix C: Precision studies**

## Table C-1: Ni(II) concentration in spiked and unspiked leachates samples

Landfill leachates	Spike(mg/l)	Unspike(mg/l)	Spike distilled water(mg/l)
Bellville	10±0.14	0.27±0.03	9.7±0.13
Vissershok	11±0.11	0.34±0.04	9.7±0.13
Coastal park	9.90±0.15	0.21±0.03	9.7±0.13

## Appendix D: Physicochemical Analysis of the Landfill leachate

#### Table D-1: Landfill leachates physicochemical parameters

	Temperature (°C)	рН	Conductivity (ms)	Salinity (psu)	TDS (ppt)	Turbidity	Resistivity (ohm)
Bellville	22.50	7.90	12.45	7.26	6.29	17.30	80.30
Vissershok	23.40	8.64	16.06	9.44	8.10	26.00	62.20
Coastal park	21.50	8.40	10.68	6.06	5.91	248.00	486.00

#### Appendix E: Quality assurance or quality control

Table E-1: Ni(II) in distilled-deionised water or leached from filter paper and adsorbed or leached onto or from filter paper

Ni(II) in DI	Ni(II) in FIL DI	UNF 100mg/l Ni(II)	FIL 100mg/I Ni(II)
ND	ND	99.98	99.94

## Table E-2: Ni (II) leached from the biosorbents and adsorbed onto flask wall

N(II) leached from the biosorbents			N(II)adsorbed onto flask wall	
EGP	SWP	BNP	Initial conc	Final conc
ND	ND	ND	98.33±0.58	98.01±0.50

## Appendix F: Statistical analysis of Ni(II) removal efficiency at different pH and the biosorbents

					10:25 Wednesday	, July 25,	2012	1
BIOSOR	BENT X pH		less level Ter	The GLM Pr	rocedure			
		Class	Levels	Values				
		BIOSORBENT	S 3	BNP EGP SV	٧P			
		PH	7	23456	78			
		Num	ber of observa	ations 63				
Dependen	t Variable: RFMOVA	I OF Ni	REMOVAL OF Ni	edure				
Dependen								
	_		Sum o	of	- ··· •			
	Source	DF	Square	es Mean So	quare F Value	Pr > F		
	Frror	20	201 345	70 926.9 15 4 7	9/369 193.36 79394	<.0001		
	Corrected Total	62	18740.819	15 4.7 L6	FUCC			
	R-Square	Coeff V	ar Root M	ISEREMO\	/AL_OF_Ni_ Mean			
	0 989256	5 7640	48 2 189	507	37 98557			
	Source	DF	Type III S	SS Mean So	juare F Value	Pr ≻ F		
	BIOSORBENTS	2	12452.9018	6226.4	15093 1298.82	<.0001		
	PH	6	5706.4254	19 951.6	07091 198.39	<.0001		
	BIOSORBENTS*PH	12	380.1463	36 31.6	6.61	<.0001		
			The GLM Prov	edure				
			The den not	edure				
	Du	ncan's Multi	ple Range Test	forREMOVA	AL_OF_Ni_			
NOTE								
NOTE:	Inis test controls t	ne lype 1 co	mparisonwise e	error rate, no	ot the experiment	wise error	rate.	
		Error	Degrees of Fre	edom 42	2			
		Error	Mean Square	4.793939	9			
		Number o	f Means	2	3			
		Critical	Range 2	1.364 1.4	134			
	Means w	ith the same	letter are no	ot significant	lv different.			
			200001 0.0	5 5 2 8				
	Duncan Gro	uping	Mean N	BIOSORBEN	NTS			
		A	56.3995 22	L EGP				
		В	35.2744 21	L SWP				
		C	22,2029 2.	L DINF				
			The GLM Proc	edure				
	Du	ncan's Multi	ple Range Test	forREMOVA	AL_OF_Ni_			
NOTE	This test controls t	he Type T co	mnarisonwise e	error rate no	t the experiment	wise error	rate	
NOTE:		Alpha		0.05		NISC CITO	ruce.	
		Error	Degrees of Fre	eedom 42	2			
		Error	Mean Square	4.793939	9	_		
	Number of Means	2	3	4 261 25	5 6	7 2 201		
	Chillar Kange	2.005	2.190	2.201 2.3	2.550	2.301		
	Means	with the sam	e letter are m	not significar	ntly different.			
		Duncan Group	ing M	1ean N	PH			
		A	44	.363 9	5			
		B A	43 C 42	.409 9 254 9	8			
		B	C 41	.867 9	6			
			C 41	.095 9	4			
		D	37	.748 9	3			
	Pno	E E	15.	.161 9	2 Statistics			1
		акцомп от ме	<ul> <li>Fffect=BTOS(</li> </ul>	Descriptive : DRBENTS				
				Std. Dev.	Std. Error			
			Mean of	of	of			
	BIUCUPD			KEMOVAL_	KEMUVAL_			
	RNP		22.2829	10.0604	2.19535			
	EGP	· ·	56.3995	10.2230	2.23083			
	SWP	•	35.2744	10.4248	2.27487			
			Effect=Ove	erall				
				Std Dev	Std Error			
			Mean of	of	of			

			REMOVAL	REMOVAL	REMOVAL	
BIOS	SORBENTS	PH	OF NI	OF NI	OF NI	
			37.9856	17.3860	2.19042	
			Effect=PH	4		
				Std. Dev.	Std. Error	
			Mean of	of	of	
			REMOVAL	REMOVAL	REMOVAL	
BIOS	SORBENTS	PH	OF_NI_	OF_NI_	OF_NI_	
		2	15.1615	13.9189	4.63962	
		3	37.7481	18.6041	6.20136	
		4	41.0953	17.2663	5.75543	
		5	44.3633	13.3330	4.44433	
		6	41.8672	14.0870	4.69568	
		7	42.2543	14.7301	4.91003	
		8	43.4094	14.0762	4.69206	
		I	Effect=BIOSORBE	ENTS*PH		
				Std. Dev.	Std. Error	
			Mean of	of	of	
			REMOVAL	REMOVAL	REMOVAL	
BIOS	SORBENTS	PH	OF_NI_	OF_NI_	OF_NI_	
	BNP	2	1.9608	0.49020	0.28301	
	BNP	3	15.8824	1.89091	1.09172	
	BNP	4	21.5686	2.45098	1.41507	
	BNP	5	31.3725	1.47059	0.84904	
	BNP	6	26.4706	2.45098	1.41507	
	BNP	7	28.9216	2.45098	1.41507	
	BNP	8	29.8039	2.28455	1.31898	
	EGP	2	32.7540	3.39201	1.95838	
	EGP	3	58.6075	2.73136	1.57695	
	EGP	4	61.2042	2.58639	1.49325	
	EGP	5	61.2042	2.58639	1.49325	
	EGP	6	58.6178	2.73717	1.58031	
	Breakdown	of Mea	ans and Other [	Descriptive St	atistics	2
		I	++ect=BIOSORBE	ENTS*PH		
				Std. Dev.	Std. Error	
			Mean of	01	0†	
DIO	CORRENTS	DU	REMOVAL	REMOVAL	REMOVAL	
BIO	SURBENTS	РН	0F_N1_	0F_N1_	0F_N1_	
	EGP	/	61.2042	2.58639	1.49325	
	EGP	8	61.2042	2.58639	1.49325	
	SWP	2	TO''0A'	2.93/5/	1.09601	
	SWP	3	38./544	1.43352	0.82/64	
	SWP	4	40.5131	1 10211	0.51/28	
	SWP	5	40.5131	1.19311	0.08884	
	SWP	67	40.5131	1.03455	0.59/30	
	SWP	/	30.03/0	1 20210	0.92813	
	SWP	ð	39.2199	T.72313	0.74663	
			THE GLM PROCE	euure		

# Appendix G: Statistical analysis of Ni(II) removal efficiency at different biosorbents doses and

## the biosorbents

BIOSORBENT X MASS

Class	Class Level Levels	Informati Values	.on		
BIOSORBENTS	3	BNP EGP S	WP		
MASS	6	0.1 0.2 0	.4 0.6	0.05	0.025
	Number of obs	54			
The GLM Procedure					

Dependent Variable: \_\_REMOVAL\_OF\_Ni\_ REMOVAL OF Ni

		Sum of			
Source	DF	Squares	Mean Square	F Value	Pr > F
Model	17	10777.41532	633.96561	191.51	<.0001
Error	36	119.17001	3.31028		
Corrected Total	53	10896.58533			
R-Squa	are Coeff Va	r Root MSE	REMOVAL_OF	_Ni_ Mean	
0.9890	<b>064 5.07837</b>	7 1.819417		35.82674	
Source	DF	Type III SS	Mean Square	F Value	Pr > F
BIOSORBENTS	2	6481.485686	3240.742843	978.99	<.0001
MASS	5	1235.283254	247.056651	74.63	<.0001

<b>BIOSORBENTS*MASS</b>	10	3060.646380 The GLM Procedu	306.064638 re	92.46 <.0	001				
Dunca	n's Multip]	le Range Test fo	rREMOVAL_OF_Ni	_					
NOTE: This test controls the	Type I comp Alpha Error De Error Me	parison wise err egrees of Freedo ean Square	or rate, not the 0.05 m 36 3.310278	experiment wise	error rate.				
	Number of Critical F	Means Range 1.23	2 3 0 1.293						
Means with	the same ]	letter are not s	ignificantly diff	erent.					
Duncan Groupi	ng	Mean N	BIOSORBENTS						
	A 49 B 35	5.1612 18	SWP						
	C 22	2.7539 18 The GLM Procedu	BNP re						
Dunca	n's Multip]	Le Range Test fo	rREMOVAL OF Ni	_					
NOTE: This test controls the	Type I comp	oarison wise err	or rate, not the	experiment wise	error rate.				
	Alpha Error De	egrees of Freedo	0.05 m 36						
Number of Means	Error Me	ean Square	3.310278 4	5 6					
Critical Range	1.739	9 1.829	1.887 1.92	9 1.960					
Means wit	h the same	letter are not	significantly dif	ferent.					
Duncan	Grouping	Mean	N MASS						
	A	40.2853	9 0.4						
	B A	39.1255	9 0.2						
	B	38 2603	9 0 1						
	C C	31.1598	9 0.05						
	D	27.4286	9 0.025						
Breakd	own of Mear	ns and Other Des	criptive Statisti	CS	1				
		Effect=BIOSORBE	NTS						
			Std. Dev.	Std. Error					
		Mean of	of	of					
		REMOVAL	REMOVAL	REMOVAL					
BIOSORBENTS	MASS	OF_NI_	OF_NI_	OF_NI_					
BNP	•	22.753943401 19 56506611	0.345948681	1.495/544485					
SWP	•	35,161215495	7,3373771613	1,7294363823					
		Effect=MASS							
			Std. Dev.	Std. Error					
		Mean of	of	of					
BTOSORBENTS	ΜΛςς	REMOVAL	REMOVAL	REMOVAL					
BIOSOKBENIS	0.025	27.42855486	4.0423248382	1.3474416127					
	0.05	31.159823707	3.8139527159	1.271317572					
	0.1	38.26026444	8.6230140023	2.8743380008					
	0.2	39.125492925	16.67935056	5.5597835199					
	0.4	40.285316632	20.024775205	6.6749250685					
	0.0	38.700337448	20.372491307	0.037497109					
		Effect=Overal	1	Std Ennon					
		Mean of	of	of					
		REMOVAL	REMOVAL_	REMOVAL					
BIOSORBENTS	MASS	OF_NI	OF_NI_	OF_NI_					
	Ff4	35.826741669 Fect=BIOSORRENTS	14.338617425 *MASS	1.9512386838					
	211								
		M- 6	Std. Dev.	Std. Error					
		Mean of	OT	Of					
BIOSORBENTS	MASS	OF NT	OF NT	OF NT					
BNP	0.025	27.831941545	0.5777140794	0.3335433793					
BNP	0.05	29.561586639	0.5231717781	0.3020533669					
BNP	0.1	28.698677801	0.8429516996	0.4866783907					
	BND		0.2	10 12	66527/9	1 10885070	37 0 813/0	0333	
-----------	--------------------------	-------------------	---	---	--	---	--	----------------	-----------
	BND		0.2	16 51	70/9/08	1 52937302		9267	
	BNP		0. <del>4</del> 0.6	14 78	7752262	1 47744424	12 0 853002	9207	
	EGP		0.0	31 31	5240084	3 1175750	57 1 799932	7984	
	EGP		0 05	35 66	4578984	2 59984256	59 1 501019	8059	
	EGP		0.03	48 2	6026444	2 32552606	98 1 342643	31024	
	EGP		0.1	57 37	6478775	2 10931726	74 1 217814	18921	
	EGP		0.2	62 59	5685456	1 5066551	91 0 869867	7801	
	EGP		0.4	62.17	81/18921	1 /18112711	58 0 85513	90130	
	SMP		0.0	23 13	8482951	2 19040928	82 1 264633	3922	
	JWI	Breakd	o.ozj own of Mear	is and O	ther Des	crintive Stat	istics	5522	2
			Fff	Fect=RTO	SORRENTS	*MΔSS			
			E	(con	tinued)	TROD			
				(0011	cinaca)	Std De	v Std P	rror	
					Mean of		nf	of	
				P					
	BTOSOBBENT	r <b>c</b>	ΜΛςς	^	OF NT			NT	
	SIND	5	0 05	28 25	3305/08	2 0517081/0	2 1 18/55/	_NT_ 12/171	
	SM		0.05	37 82	1851079	1 970/13773	50 1.10 <del>4</del> 55 52 1.137633	7574	
	SML		0.1	10 97	22/7251	1 /9601110	5 0 8570 <i>/</i>	206/3	
	SML		0.2	40.07	2047201 201EQ21	1 16116001119		1072	
	SMP		0.4	20 12	7001162	1 02017061	72 1 11222	14025 10011	
	SWP		0.0	29.12	/091102	1.9201/901	/5 1.11525	0211	
Append	ix H: Statistic	al analy	sis of Ni(I	I) remo	val effic	ciency at diff	erent metal of	concentra	ation and
	_		•	,					
the bios	sorbents								
					Duesedu				
			61	Ine GLM	Proceau	re			
BTO X COM	NCENTRATION		()	Lass Lev	el infor	mation			
		<b>C</b> 1			V-1				
		Class	L	_eveis	values				
		BTOZOKR	ENTS	3	BNP EG	P SWP			
				-		~ ~ ~ ~ ~ ~ ~			
		CONC		6	4.9 9.	96 18 42.5 10	0 217.5		
			Numbe	er of ob	servatio	ns 54			
				The GLM	Procedu	re			
Dependent	t Variable:H	REMOVAL_O	F_N1_ RE	MOVAL 0	F N1				
	-				Sum of				
	Source		DF	S	quares	Mean Squar	e F Value	Pr > F	
	Model		17	15767	.59396	927.5055	3 208.83	<.0001	
	Error	_	36	159	.89074	4.44143	1		
	Corrected Tota	1	53	15927	.48471				
	R-9	Square	Coeff Var	r R	oot MSE	REMOVAL_O	OF_Ni_ Mean		
	0.9	989961	5.909972	2 2	.107465		35.65948		
	Source		DF	Туре	III SS	Mean Square	e F Value	Pr > F	
	BIOSORBENTS		2	13942	.93772	6971.4688	5 1569.65	<.0001	
	CONC		5	1468	.73713	293.7474	66.14	<.0001	
	BIOSORBENTS*CO	DNC	10	355	.91911	35.5919	1 8.01	<.0001	
				The GLM	Procedu	re			
		Dunca	n's Multipl	le Range	Test fo	rREMOVAL_O	F_Ni_		
NOTE: 1	This test contr	ols the '	Гуре I сотр	parisonw	ise erro	r rate, not tl	he experimentw	ise error	rate.
			Alpha			0.05			
			Error De	egrees o	f Freedo	m 36			
			Error Me	ean Squa	re	4.44141			
			Number of	Means		2 3			
			Critical F	Range	1.42	5 1.498			
	Me	eans with	the same 1	letter a	re not s	ignificantly (	different.		
	D	an Groupi	ng	Mean	Ν	BIOSORBENTS			
	Dunca		Δ 57	7.4674	18	EGP			
	Dunca		л <i>э</i> ,		18	SWP			
	Dunca		B 36	1.288/	10	5			
	Dunca		B 30 C 19	9.2887 9.2224	18	BNP			
	Dunca		B 30 C 19	0.2887 0.2224 The GLM	18 Procedu	BNP re			
	Dunca		B 36 C 19	0.2887 9.2224 The GLM	18 Procedu	BNP re			
	Dunca	Dunca	B 30 C 19	9.2887 9.2224 The GLM Le Range	18 Procedu Test fo	BNP re r REMOVAL OI	F Ni		
	Dunca	Dunca	B 30 C 19 n's Multip]	9.2887 9.2224 The GLM Le Range	18 Procedu Test fo	BNP re rREMOVAL_OI	F_Ni_		
NOTE: 1	Dunca This test contr	Dunca Pols the	B 30 C 19 n's Multipl	0.2887 0.2224 The GLM Le Range	18 Procedu Test fo ise erro	BNP re rREMOVAL_OI r rate, not ti	F_Ni_ ne experiment∵	vise error	rate.
NOTE: 1	Dunca This test contr	Dunca rols the	B 30 C 19 n's Multipl Type I comp Alpha	9.2887 9.2224 The GLM Le Range Darisonw:	18 Procedu Test fo ise erro	BNP re rREMOVAL_OI r rate, not tl 0.05	F_Ni_ ne experimentv	vise error	rate.
NOTE: 1	Dunca This test contr	Dunca rols the	B 30 C 19 n's Multipl Type I comp Alpha Error De	9.2887 The GLM Le Range parisonw:	18 Procedu Test fo ise erro f Freedo	BNP re rREMOVAL_OI r rate, not tl 0.05 m 36	F_Ni_ ne experimentv	vise error	rate.
NOTE: 1	Dunca This test contr	Dunca rols the	B 30 C 19 Type I comp Alpha Error De Error Me	2.288/ J.2224 The GLM Le Range Darisonw: Egrees or	18 Procedu Test fo ise erro f Freedo re	BNP re rREMOVAL_OI r rate, not tl 0.05 m 36 4.44141	F_Ni_ ne experimentw	vise error	rate.
NOTE: 1	Dunca This test contr	Dunca rols the	B 30 C 19 Type I comp Alpha Error De Error Me	2.288/ The GLM Le Range Darisonw Egrees o Ean Squa	18 Procedu Test fo ise erro f Freedo re	BNP re rREMOVAL_OI r rate, not tl 0.05 m 36 4.44141	F_Ni_ ne experimentv	vise error	rate.

(	Critical Range Means with t	2.015 he same 1	5 2.118 Letter are not	2.186 t significantly	2.234 2 different.	2.271
				0 ,		
	Duncan Group	oing	Mean	N CONC		
		A	42.9/65	9 100		
		ь С	37 0166	9 42.5		
		C	35.7950	9 18		
		D	30.9237	9 9.96		
		E	27.4150	9 4.9		
	Breakdow	n of Mear	ns and Other I	Descriptive Sta	tistics	1
			Ettect=B10S0	RBENIS		
				Std. Dev.	Std. Error	
			Mean of	of	of	
			REMOVAL_	REMOVAL	REMOVAL	
	BIOSORBENTS	CONC	OF_NI_	OF_NI_	OF_NI_	
	BNP	•	19.2224	5.84389	1.37742	
	EGP	•	57.4674	4.37339	1.03082	
	SWP	•	30.2887	7.96621	1.87765	
			Effect=COM	NC		
				Std. Dev.	Std. Erro	r
			Mean of	of	of	
			REMOVAL	REMOVAL	REMOVAL	_
	BIOSORBENTS	CONC	OF_NI	OF_NI_	OF_NI	-
		4.9	27.4150	17.8221	5.94071	
		9.96	30.9237	20.5568	6.85228	
		18	35.7950	17.9256	5.97521	
		42.5	39.8301	16.6834	5.56114	
		100	42.9765	15.9012	5.30040	
		217.5	37.0166	14.6498	4.88328	
			Effect=Over	rall		
				Std Dev	Std Error	
			Mean of	of	of	
			REMOVAL	REMOVAL	REMOVAL	
	BIOSORBENTS	CONC	OF NI	OF NI	OF NI	
		•	35.6595	17.3355	2.35906	
			_			
		Eff	fect=BIOSORBE	NTS*CONC		
			Maan of	Std. Dev.	Sta. Erroi	r
			Mean of			
	PTOCODDENTC	CONC		REMOVAL_		-
	BIUSUKDENIS		12 2440	0F_NI_ 4 08163	0F_NI_ 2 35653	
	RND	4.9 9 96	12 2520		2.33055 1 10567	
	BNP	18	19 4259	4 77918	2 75926	
	BNP	42.5	23.9765	2.67067	1.54191	
	BNP	100	26.1889	1.56138	0.90146	
	BNP	217.5	20.2452	0.69017	0.39847	
	EGP	4.9	50.6122	2.15980	1.24696	
	EGP	9.96	57.8313	1.00402	0.57967	
	EGP	18	58.7739	1.02330	0.59080	
	EGP	42.5	61.0824	2.28381	1.31856	
	EGP	100	62.4815	1.19842	0.69191	
	EGP	217.5	54.0230	0.91954	0.53090	
	SWP	4.9	19.3878	0.40816	0.23565	
	Breakdow	n of Mear	ns and Other [	Descriptive Sta	tistics	2
		Ef1	fect=BIOSORBE	NTS*CONC		
				Std Dov	Ctd Fares	<u>_</u>
			Maan of	sta. Dev.	STO. Erroi	
	BTOSOPPENTS	CONC		KEMUVAL_		-
			0F_NI_ 21 6967	UF_NI_ 1 00/00	05_NI_ 0 57067	
	SML	ספ.פ 19	21.000/ 29 1852	1 38036	10212.0 00208 0	
	SMP	42 5	34 4314	1 66932	0.00203	
	SWP	100	40.2593	1.74389	1.00684	
	SWP	217.5	36.7816	1.14943	0.66362	
	-		The GLM Proce	edure		

## Appendix I: Statistical analysis of Ni(II) removal efficiency at different time and the biosorbents (batch mode)

BIO X TIME

Class Level Information						
C	lass	Levels	Values			
BI	LOSORBENTS	3	BNP EGP SV	٧P		
TI	[ME	11	1 3 5 10 1	L5 20 25 30 60	90 120	
	1	Number of	observations	s 99		
		The G	LM Procedure	2		
Dependent Variable:R	MOVAL_OF_Ni_	REMOVAL	OF Ni			
			Sum of			
Source	[	)F	Squares	Mean Square	F Value	Pr > F
Model	3	32 237	46.43766	742.07618	234.52	<.0001
Error	e	56 2	08.84240	3.16428		
Corrected Total	L 9	98 239	55.28006			
R-So	quare Coeff	f Var	Root MSE	REMOVAL_OF_	Ni_ Mean	
0.99	91282 4.10	ð1578	1.778842		43.36970	
Source	C	ОF Тур	e III SS	Mean Square	F Value	Pr > F
BIOSORBENTS		2 235	09.02421	11754.51211	3714.75	<.0001
TIME	1	10 1	41.22303	14.12230	4.46	<.0001
BIOSORBENTS*TIM	1E 2	20	96.19041	4.80952	1.52	0.1043
		The G	LM Procedure	2		
	Duncan's Mul	ltiple Ran	ge Test for	REMOVAL_OF_N	i_	
Source BIOSORBENTS TIME BIOSORBENTS*TIM	[ 18 2 Duncan's Mu]	DF Typ 2 235 LØ 1 20 The G Itiple Ran	e III SS 09.02421 41.22303 96.19041 LM Procedure ge Test for	Mean Square 11754.51211 14.12230 4.80952 	F Value 3714.75 4.46 1.52 i_	Pr > F <.0001 <.0001 0.1043

NOTE: This test controls the Type I comparisonwise error rate, not the experimentwise error rate.

Alpha	0.05	
Error Degrees of Freedom	66	
Error Mean Square	3.164279	
Number of Means 2		3

Critical Range .8744 .9199

Means with the same letter are not significantly different.

Duncan Grouping	Mean	N	BIOSORBENTS
А	64.0064	33	EGP
В	39.1171	33	SWP
С	26.9856	33	BNP
	The GLM	Proced	lure

Duncan's Multiple Range Test for \_\_REMOVAL\_OF\_Ni\_

NOTE: This test controls the Type I comparisonwise error rate, not the experimentwise error rate.

		A	lpha			0.0	5				
		E	rror Degi	rees of F	reedom	6	6				
		F	rror Mea	n Square		3 16427	9				
Number of Moone	2	2		r Square	c	5.10427		0	10	11	
Number of Means	2	5	4	5	0	/	0	9	10	11	
Critical Range	1.674	1.761	1.819	1.861	1.893	1.919	1.941	1.959	1.974	1.987	
	Means	with th	e same le	etter are	not si	gnifica	ntlv diff	erent.			
	г	Juncan G	rouning		Maan	N					
			A		7260	0					
			А	44.	/368	9	25				
			А	44.	.7368	9	20				
			А	44.	.4444	9	15				
		В	А	44.	1871	9	10				
		В	А	44.	0094	9	5				
		В	А	43.	5965	9	30				
		В	А	43.	4269	9	120				
		В	A C	42	8889	9	90				
		B	Ċ	42	4363	9	3				
		_	Ċ	41	3754	9	1				
			C	41.	2281	9	60				
	Bre	akdown (	of Means	and Othe	er Descr	riptive	Statistic	s		-	1
			E <sup>.</sup>	ffect=BIC	SORBENT	rs <sup>'</sup>					-
					9	Std. Dev	. Std.	Error			

		REMOVAL	REMOVAL	REMOVAL	
BIOSORBENTS	TIME	OF NI	OF NI	OF NI	
BNP		26.9856	2.37033	0.41262	
EGP		64.0064	2.38937	0.41594	
SWP		39.1171	1.61800	0.28166	
 		- Effect=Over	all		
			Std. Dev.	Std. Error	
		Mean of	of	of	
		REMOVAL	REMOVAL	REMOVAL	
BIOSORBENTS	TIME	OF_NI_	OF_NI	OF_NI	
		43.3697	15.6346	1.57134	
 		Effect=TIM	E		
			Std. Dev.	Std. Error	
		Mean of	of	of	
		REMOVAL	REMOVAL	REMOVAL	
BIOSORBENTS	TIME	OF_NI_	OF_NI_	OF_NI_	
	1	41.3754	15.6172	5.20575	
	3	42.4363	15.8950	5.29834	
	5	44.0094	15.2231	5.07436	
	10	44.1871	15.7228	5.24094	
	15	44.4444	16.0720	5.35734	
	20	44.7368	16.5075	5.50251	
	25	44.7368	16.4928	5.49761	
	30	43.5965	17.4341	5.81136	
	60	41.2281	17.4995	5.83317	
	90	42.8889	17.4393	5.81309	
	120	43.4269	16.8561	5.61870	
 	Eff	ect=BIOSORBEN	TS*TIME		
			Std. Dev.	Std. Error	
		Mean of	of	of	
		REMOVAL_	REMOVAL	REMOVAL	
BIOSORBENTS	TIME	OF_NI_	OF_NI_	OF_NI_	
BNP	1	25.0000	1.46520	0.84593	
BNP	3	25.5263	1.46520	0.84593	
BNP	5	28.9474	1.57895	0.91161	
BNP	10	28,9474	1.57895	0.91161	

BNP	20	28.9474	1.57895	0.91161	
BNP	25	28.9474	1.57895	0.91161	
BNP	30	26.8421	1.39250	0.80396	
Breakdown	of Means	and Other Desci	riptive Statist	tics	2
 	Effec	t=BIOSORBENTS*1	TIME		

1.57895

0.91161

## (continued)

28.9474

BNP

			Std. Dev.	Std. Error
		Mean of	of	of
		REMOVAL	REMOVAL	REMOVAL
BIOSORBENTS	TIME	OF_NI_	OF_NI_	OF_NI_
BNP	60	23.6842	1.57895	0.91161
BNP	90	24.7368	1.57895	0.91161
BNP	120	26.3158	1.89766	1.09561
EGP	1	60.5263	2.63158	1.51934
EGP	3	61.8596	1.39780	0.80702
EGP	5	63.1579	2.63158	1.51934
EGP	10	64.1404	2.16835	1.25190
EGP	15	64.9123	1.51934	0.87719
EGP	20	65.7895	2.10526	1.21547
EGP	25	65.7895	1.57895	0.91161
EGP	30	65.7895	2.63158	1.51934
EGP	60	63.1579	2.63158	1.51934
EGP	90	64.4561	1.43688	0.82959
EGP	120	64.4912	1.49360	0.86233
SWP	1	38.6000	1.61252	0.93099
SWP	3	39.9228	1.48572	0.85778
SWP	5	39.9228	1.48572	0.85778
SWP	10	39.4737	1.65434	0.95513
SWP	15	39.4737	1.65434	0.95513
SWP	20	39.4737	1.65434	0.95513
SWP	25	39.4737	1.65434	0.95513
SWP	30	38.1579	1.64342	0.94883
SWP	60	36.8421	1.89766	1.09561

SWP	90	39.4737	1.57895	0.91161
SWP	120	39.4737	1.57895	0.91161

The GLM Procedure

# Appendix J: Statistical analysis of Ni(II) removal efficiency at different time and the biosorbents (semi batch mode)

#### BIO X SEMIBATCH

 Class	Class Level Levels	Information Values	
BIOSORBENTS	3	BNP EGP SWP	
TIME SEMI BATCH	9	5 10 15 20 25 30 60 90 120	

Number of observations 81

#### The GLM Procedure

Dependent Variable: \_\_REMOVAL\_OF\_Ni\_ REMOVAL OF Ni

			Sum of			
Source		DF	Squares	Mean Square	F Value	Pr ≻ F
Model		26	18729.93638	720.38217	119.28	<.0001
Error		54	326.12269	6.03931		
Corrected	Total	80	19056.05907			
	R-Square	Coeff Var	Root MSE	REMOVAL_OF_	Ni_ Mean	
	0.982886	5.982924	2.457501		41.07524	
Source		DF	Type III SS	Mean Square	F Value	Pr > F
BIOSORBEN	TS	2	18453.48384	9226.74192	1527.78	<.0001
TIME_SEMI	_BATCH_	8	184.22938	23.02867	3.81	0.0013
BIOSORBEN <sup>3</sup>	*TIME_SEMI_	16	92.22315	5.76395	0.95	0.5165

The GLM Procedure

Duncan's Multiple Range Test for \_\_REMOVAL\_OF\_Ni\_

NOTE: This test controls the Type I comparisonwise error rate, not the experimentwise error rate.

Alpha		0.05
Error Degree	s of Freedom	54
Error Mean S	quare	6.039309

Number of Means23Critical Range1.3411.411

Means with the same letter are not significantly different.

Duncan Grouping	Mean	Ν	BIOSORBENTS
А	61.2207	27	EGP
В	37.1142	27	SWP
С	24.8908	27	BNP
	The GLM	Proced	lure

Duncan's Multiple Range Test for \_\_REMOVAL\_OF\_Ni\_

NOTE: This test controls the Type I comparisonwise error rate, not the experimentwise error rate.

		Al	oha			0	.05			
		Eri	ror I	Degrees of F	reedom		54			
		Eri	ror I	Mean Square		6.039	309			
Number of Means	2		3	4	5		6	7	8	9
Critical Range	2.323	2.44	43	2.522	2.580	2	.624	2.660	2.689	2.713
-	Means with	the s	same	letter are	not sig	gnifica	antly	different.		
						T:	IME_			
						S	EMI			
	Duncan G	roupi	ng	Mean	N	N B/	АТСН_			
			Ā	42.979	9	2	5 –			
		В	Α	42.227	9	9 20	9			
		В	А	42.133	9	) 1	5			
		В	Α	42.133	9	ə 10	9			

	в д	41,927	9 5		
	R Δ	40 820	9 30		
		30 601	0 00		
		39.091	9 90		
	вс	39.579	9 120		
	C	38.188	9 60		
Breakdo	wn ot Means	and Other De	escriptive Stat:	istics	1
	_				
 	E	++ect=BIOSORE	BENTS		
			Std. Dev.	Std. Error	
	TIME	Mean of	of	of	
	(SEMI	REMOVAL_	REMOVAL_	REMOVAL_	
BIOSORBENTS	BATCH)	OF_NI_	OF_NI_	OF_NI_	
BNP	•	24.8908	3.36730	0.64804	
EGP		61.2207	1.92325	0.37013	
SWP		37.1142	2.85279	0.54902	
 		Effect=Overa	11		
			Std. Dev.	Std. Error	
	TTME	Mean of	of	of	
	(SEMT				
PTOCODDENTS			NENUTAL_		
DIUSUKDENIS	BAICH	0F_NI_ 41_0752	0F_NI_	0F_NI_ 1 7140C	
	•	41.0/52	15.4338	1./1486	
 	Effe	ct=TIME_SEMI_	BATCH		
			Std. Dev.	Std. Error	
	TIME	Mean of	of	of	
	(SEMI	REMOVAL	REMOVAL	REMOVAL	
BIOSORBENTS	BATCH)	OF NI	OF NI	OF NI	
	5	41 9266	16 0158	5 33860	
	10	41.0200	15 5422	5 18077	
	10	42.1000	15.3425	5.10077 E 140ED	
	15	42.1355	15.4210	5.14052	
	20	42.22/2	15.6/34	5.22447	
	25	42.9788	14.8667	4.9555/	
	30	40.8196	16.2006	5.40021	
	60	38.1882	18.3563	6.11877	
	90	39.6914	16.6300	5.54333	
	120	39.5787	16.7463	5.58210	
 	Effect=BIO	SORBENTS*TIME	SEMI BATCH -		
			Std Dev	Std Error	
	TTME	Mean of	of	of	
	/CEMT				
DTOCODDENTC			NEMOVAL_	KENUVAL_	
BIOSOKBENIS	BAICH	OF_NI_	UF_NI_	UF_NI_	
BNP	5	25.81/4	1.73560	1.00205	
BNP	10	26.7193	1.69109	0.97635	
BNP	15	26.7193	1.69109	0.97635	
BNP	20	26.7193	1.69109	0.97635	
BNP	25	28.9741	2.03244	1.17343	
BNP	30	23.9048	3.26709	1.88626	
BNP	60	18.8275	2.25479	1.30180	
BNP	90	23 3371	2 25479	1 30180	
BNP	120	22 9989	1 97536	1 14047	
EGD	120	61 0719	1 56939	0 00551	
EUP	un of Moone	01.9/10	I.JUOJO	0.90351	h
вгеакоо	wh of Means	and Other De	scriptive Stat:	ISTICS	2
 	Ettect=BIO	SORBENISTIME	SEMI_BAICH		
		(continued)			
			Std. Dev.	Std. Error	
	TIME	Mean of	of	of	
	(SEMI	REMOVAL	REMOVAL	REMOVAL	
BIOSORBENTS	BATCH)	OF_NI	OF_NI	OF_NI	
EGP	10	61.6901	1.49056	0.86058	
EGP	15	61,1268	1,49056	0.86058	
FGP	20	61 9719	1 40845	0 81317	
ECD	20	61 0710	1 10045	0.01017 0 01217	
	20	CO FC34	1.40040	1 62624	
EGP	30	00.5634	2.81690	1.62634	
EGP	60	60.5634	2.81690	1.62634	
EGP	90	60.5634	2.81690	1.62634	
EGP	120	60.5634	2.81690	1.62634	
SWP	5	37.9906	2.31009	1.33373	
SWP	10	37.9906	2.31009	1.33373	
SWP	15	38.5540	5.42993	3.13497	
SWP	20	37.9906	2.31009	1,33373	

SWP	25	37.9906	2.31009	1.33373
SWP	30	37.9906	2.31009	1.33373
SWP	60	35.1737	2.81765	1.62677
SWP	90	35.1737	2.81765	1.62677
SWP	120	35.1737	2.81765	1.62677

17:38 Sunday,

## Appendix K: Statistical analysis of Ni(II) removal efficiency at different temperature and the

### biosorbents

BIO TEMPERATURE September 30, 2012 1

#### The GLM Procedure Class Level Information Class Levels Values BIOSORBENTS 3 BNP EGP SWP TEMPERATURE 5 295 303 313 323 333 Number of observations 45 The GLM Procedure

Dependent Variable: \_\_REMOVAL\_OF\_Ni\_ REMOVAL OF Ni Sum of Source DF Squares Mean Square F Value Pr > F Model 866.46922 14 12130.56914 <.0001 101.11 Error 30 257.09787 8.56993 Corrected Total 44 12387.66701 Coeff Var R-Square Root MSE \_\_\_REMOVAL\_OF\_Ni\_ Mean 32.87048 0.979246 8.905998 2.927444 DF Type III SS F Value Pr > F Source Mean Sauare BIOSORBENTS 2 8509.659755 4254.829878 496.48 <.0001 TEMPERATURE 4 3250.604880 812.651220 94.83 <.0001 **BIOSORBEN\*TEMPERATUR** 370.304508 46.288063 5.40 0.0003 8

> The GLM Procedure Duncan's Multiple Range Test for \_\_REMOVAL\_OF\_Ni\_

NOTE: This test controls the Type I comparisonwise error rate, not the experimentwise error rate.

Alpha0.05Error Degrees of Freedom30Error Mean Square8.569929

Number of Means 2 3 Critical Range 2.183 2.294 Means with the same letter are not significantly different. Duncan Grouping Mean Ν BIOSORBENTS 52.175 15 EGP Α SWP В 25.255 15 С 21.181 15 BNP The GLM Procedure

Duncan's Multiple Range Test for \_\_REMOVAL\_OF\_Ni\_

NOTE: This test controls the Type I comparisonwise error rate, not the experimentwise error rate.

	Alpha			0.05			
	Error D	egrees o	f Freedom	30			
	Error M	lean Squa	re	8.569929			
Numbe	er of Means	2	3	4	5		
Criti	ical Range	2.818	2.962	3.055	3.121		
Means	s with the same	letter a	re not si	gnificantly	different.		
Duncan (	Grouping	Mean	N	TEMPERATURE			
	Ā	44.721	9	295			
	В	36.521	9	303			
	В	35.838	9	313			
	C	27.384	9	323			
	D	19.889	9	333			
E	Breakdown of Mea	ns and O	ther Desc	riptive Stat	istics		1
		Effect=	BIOSORBEN	TS			
				Std. De	ev. Std.	Error	
			Mean of		of	of	
		R	EMOVAL_	REMOVA	ALRE	MOVAL_	
BIOSORBENTS	TEMPERATURE		OF_NI_	OF_N	II_	OF_NI_	
BNP		21.18	0952381	7.72601778	1.9948	3492145	
EGP		52.17	5238095	8.6078664	65 2.2225	6415644	
SWP	•	25.25	5238095	11.9671969	3.0899	169611	
		Effec	t=Overall				

			Std. Dev.	Std. Error			
		Mean of	of	of			
		REMOVAL	REMOVAL	REMOVAL			
BIOSORBENTS	TEMPERATURE	OF_NI_	OF_NI_	OF_NI_			
		32.87047619	16.779090757	2.5012791688			
		Effect=TEMPERATU	IRE				
			Std. Dev.	Std. Error			
		Mean of	of	of			
		REMOVAL_	REMOVAL	REMOVAL			
BIOSORBENTS	TEMPERATURE	OF_NI_	OF_NI_	OF_NI_			
	295	44.720634921	16.940415788	5.6468052627			
	303	36.520634921	13.619413914	4.5398046382			
	313	35.838095238	13.164928844	4.3883096147			
	323	27.384126984	16.022530197	5.3408433991			
	333	19.888888889	15.479981221	5.1599937402			
	Effect	t=BIOSORBENTS*TEM	IPERATURE				
			Std. Dev.	Std. Error			
		Mean of	of	of			
		REMOVAL	REMOVAL	REMOVAL			
BIOSORBENTS	TEMPERATURE	OF_NI_	OF_NI_	OF_NI_			
BNP	295	26.380952381	3.365828009	1.943261707			
BNP	303	27.142857143	3.1225897735	1.8028280463			
BNP	313	26.666666667	2.8571428571	1.6495721977			
BNP	323	14.761904762	3.5951592549	2.0756661636			
BNP	333	10.952380952	4.2324735321	2.4436197331			
EGP	295	64.923809524	1.9288242045	1.1136071737			
EGP	303	54.4	2.0656789389	1.1926202914			
EGP	313	53.066666667	2.8526790527	1.646995019			
EGP	323	48.342857143	1.9152331226	1.1057603589			
EGP	333	40.142857143	2.6964493324	1.5567957479			
SWP	295	42.857142857	3.2991443954	1.9047619048			
SWP	303	28.019047619	2.845882573	1.6430710696			
SWP	313	27.780952381	2.8593483551	1.6508455425			
SWP	323	19.047619048	2.8571428571	1.6495721977			
	Effec	t=BIOSORBENTS*TEM	IPERATURE				
		M	Std. Dev.	Std. Error			
		Mean of	0†	0†			
		REMOVAL	KEMOVAL	REMOVAL			
BIOSORBENTS	TEMPERATURE	OF_NI_	OF_NI_	OF_NI_			
SWP	333	8.5714285714	2.465894345	1.4236847639			
Appendix L: Statistical analysis of Ni(II) removal efficiency at different landfill leachates and the							

# biosorbents with synthetic solution (control).

BIO LEACHATE SYNTHETIC

	Class Level Information
Class	Levels Values
BIOSORBENTS	3 BNP EGP SWP
LANDFILL_SITE	4 BELLVILLE COASTAL PARK SYNTHETIC VISSERSHOK
	Number of observations 36
	The GLM Procedure

The GLM Procedure

Dependent Variable: \_\_REMOVAL\_OF\_Ni\_ REMOVAL OF Ni

			Sum of			
Source		DF	Squares	Mean Square	F Value	Pr > F
Model		11	7299.654195	663.604927	43.51	<.0001
Error		24	366.061956	15.252581		
Corrected	Total	35	7665.716150			
	R-Square	Coeff Var	Root MSE	REMOVAL_OF_	_Ni_ Mean	
	0 052247	15 21277	2 005455			
	0.952247	15.213//	3.905455		25.6/053	
Source		DF	Type III SS	Mean Square	F Value	Pr > F
BIOSORBENT	S	2	1395.699797	697.849898	45.75	<.0001
LANDFILL_S	ITE	3	5009.673658	1669.891219	109.48	<.0001
<b>BIOSORBEN*</b>	LANDFILL_S	6	894.280740	149.046790	9.77	<.0001
		Т	he GLM Procedur	re		

Duncan's Multiple Range Test for \_\_REMOVAL\_OF\_Ni\_

NOTE: This test controls the Type I comparisonwise error rate, not the experimentwise error rate. Alpha 0.05 Error Degrees of Freedom 24 Error Mean Square 15.25258 2 Number of Means 3 Critical Range 3.291 3.456 Means with the same letter are not significantly different. BIOSORBENTS Duncan Grouping Mean N 34.475 EGP А 12 в 21.406 BNP 12 В 21.131 12 SWP The GLM Procedure Duncan's Multiple Range Test for \_\_REMOVAL\_OF\_Ni\_ NOTE: This test controls the Type I comparisonwise error rate, not the experimentwise error rate. Alpha 0.05 Error Degrees of Freedom 24 Error Mean Square 15.25258 Number of Means 2 3 4 3.800 3.991 4.114 Critical Range Means with the same letter are not significantly different. LANDFILL\_ Duncan Grouping Mean Ν SITE SYNTHETIC 45.775 Α 9 В 22.274 9 VISSERSHOK С 18.121 9 COASTAL PARK 9 С 16.511 BELLVILLE Breakdown of Means and Other Descriptive Statistics 1 ----- Effect=BIOSORBENTS ------Std. Dev. Std. Error Mean of of of REMOVAL\_ LANDFILL REMOVAL\_ REMOVAL\_ BIOSORBENTS SITE OF\_NI\_ OF\_NI\_ OF NI 21.4057 BNP 8.1514 2.35311 FGP 34.4747 19.4599 5.61758 SWP 21.1312 11.1745 3.22579 ----- Effect=LANDFILL\_SITE -----Std. Dev. Std. Error of Mean of of \_REMOVAL\_ \_\_\_REMOVAL\_\_ LANDFILL \_\_REMOVAL\_\_ BIOSORBENTS SITE OF\_NI\_ OF\_NI\_ OF NI BELLVILLE 2.43345 16.5111 7.3003 COASTAL PARK 18.1211 4.0132 1.33772 SYNTHETIC 45.7755 15.4667 5.15558 22.2744 VTSSERSHOK 4.8358 1.61192 ----- Effect=Overall -----Std. Dev. Std. Error Mean of of of LANDETLL REMOVAL\_ REMOVAL\_ REMOVAL BIOSORBENTS SITE OF\_NI\_ OF\_NI\_ OF\_NI\_ 25.6705 14.7993 2.46656 ------Effect=BIOSORBENTS\*LANDFILL\_SITE ------Std. Dev. Std. Error Mean of of of REMOVAL\_ REMOVAL\_ LANDFILL REMOVAL BIOSORBENTS SITE OF\_NI\_ OF\_NI\_ OF\_NI\_ BNP BELLVILLE 12.9633 4.53169 2.61637 BNP COASTAL PARK 18.3000 2.23242 1.28889 BNP SYNTHETIC 32.9861 1.20281 0.69444 BNP VISSERSHOK 21.3733 3.99312 2.30543

EGP	BELLVILLE	23.9700	6.39296	3.69098
EGP	COASTAL PARK	21.3333	4.48678	2.59045
EGP	SYNTHETIC	65.9722	0.30070	0.17361
EGP	VISSERSHOK	26.6233	4.06370	2.34618
SWP	BELLVILLE	12.6000	5.14746	2.97188
SWP	COASTAL PARK	14.7300	2.55572	1.47555
SWP	SYNTHETIC	38.3681	3.97793	2.29666
SWP	VISSERSHOK	18.8267	3.69622	2.13401